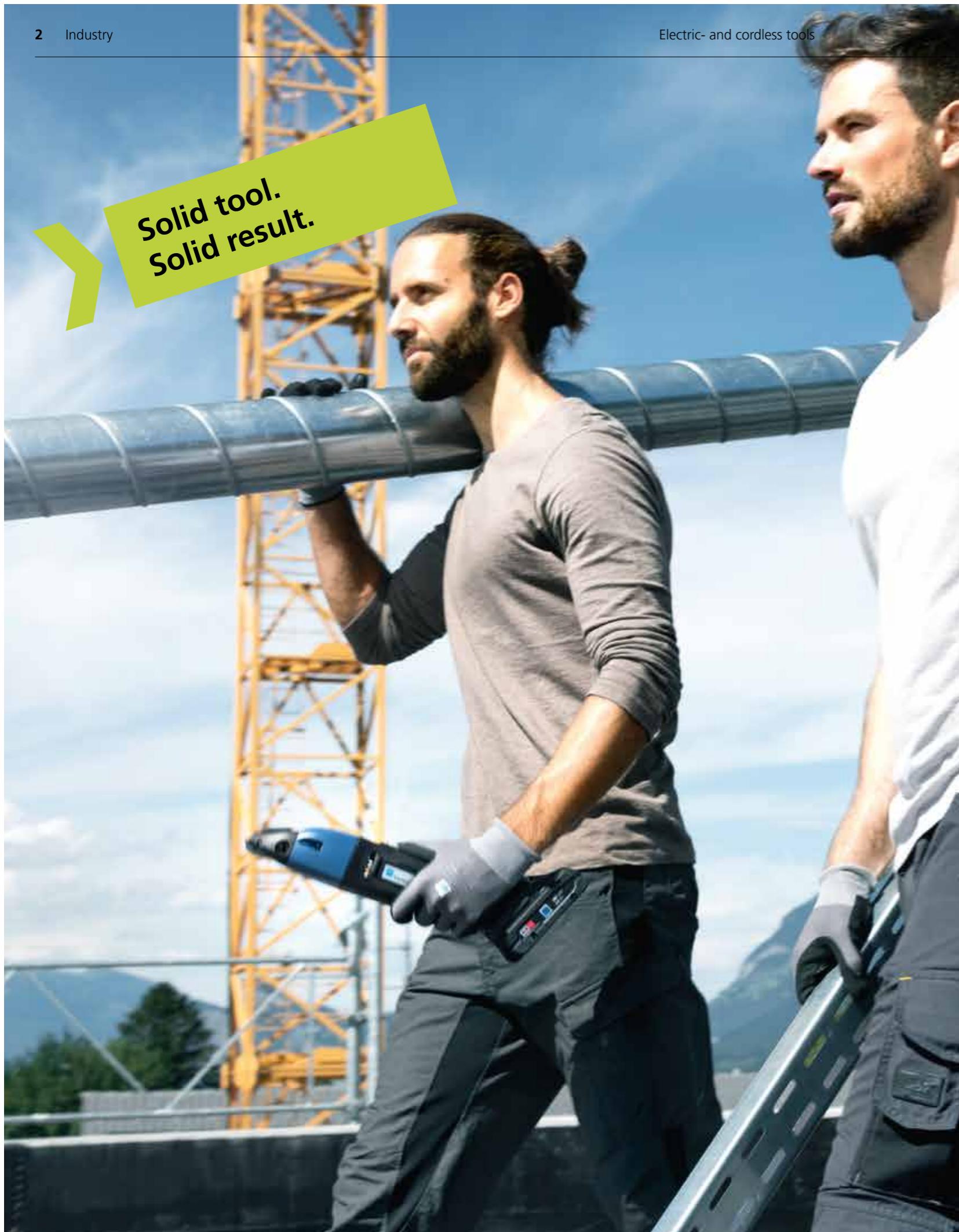


TRUMPF

Catalogue

Electric- and cordless Power Tools



Solid tool.
Solid result.

The right tool for every industry

Professional sheet metal fabricators in many industries around the world rely on user-friendly electric- and cordless Power Tools by TRUMPF. Our products convince not only by their high quality "made in Switzerland", but also by the latest technology. As the world's leading manufacturer of manufacturing technology, TRUMPF stands for innovation on a high level. Benefit from our cross-industry application know-how in the field of power tools.

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SPECIAL MACHINES

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Working with different manufacturers?
It's easy with a **CAS rechargeable battery**.



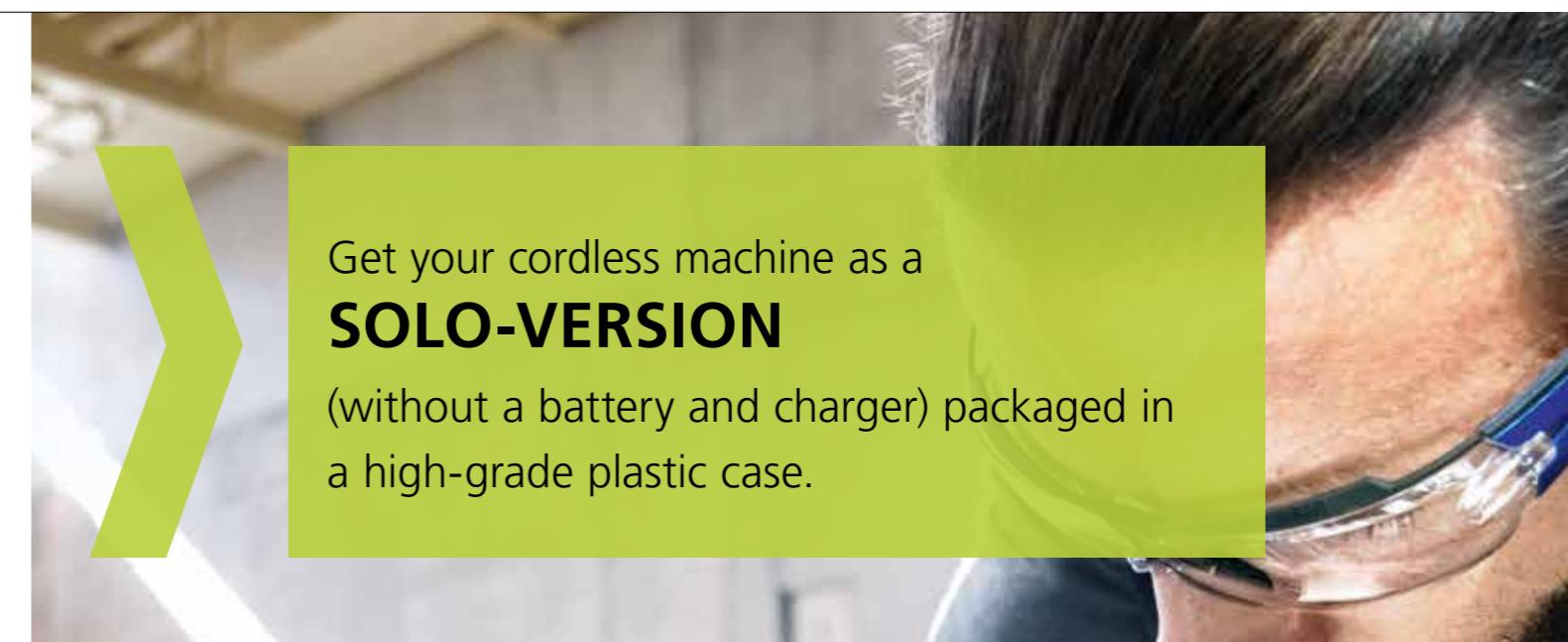
CAS - The multi-manufacturer rechargeable battery system

More than 40 major manufacturers have joined forces to ensure that machines, battery packs and chargers are 100% compatible with each other. CAS rechargeable batteries are being developed in Germany and thanks to leading battery technology, can withstand even the toughest working conditions.

One battery, many advantages

- Buy less batteries
- Protect the environment
- Save money

Enter into a world where comfort, power and efficiency meet.



Get your cordless machine as a **SOLO-VERSION**

(without a battery and charger) packaged in a high-grade plastic case.

- Choose the starter set that matches your machine

12-Volt Starter Set



12V 2x 12V LiHD 4.0 AH battery
1x LG 12 - 36V charger

18-Volt Starter Set



18V 2x 18V LiHD 4.0 AH battery
1x LG 12 - 36V charger

The batteries and charger can then be conveniently stored in the machine plastic case

Alternative

- Or buy the battery and charger individually

12-Volt battery

1x battery 12V LiHD 4.0 Ah

12V



18-Volt battery

1x battery 18V LiHD 4.0 Ah

18V



Charger LG 12 - 36V

1x charger LG 12 - 36V

18V
12V



The batteries and charger can then be conveniently stored in the machine plastic case

TRUMPF slitting shears

TRUMPF slitting shears are used in numerous industries, for example in drywall construction, the construction of façades, ventilation and air duct construction, automobile body and aircraft construction. They stand out due to their high cutting speed, distortion-free cuts and practical details.



Particular strengths:

- **Fast slitting process free of deformation**
The material is not deformed during processing, meaning that you achieve the highest cutting quality.
- **Fast processing with dimensional accuracy**
The unimpeded view of the cutting line means that you can work quickly and precisely, even in curves.
- **1 machine for the most diverse applications**
A selection of different cutters and cutting blades is available for perfect cutting results and high service lives.

▪ Ready for use - fast

Slitting shears do not need to be adjusted, meaning they are ready for use in the blink of an eye.

▪ No scratches on the sheet surface

The defined and spiral-shaped rolling of the chip prevents scratches on the workpiece.



Overview slitting shears



Tips:

- With a quick-release locking bolt, you can change the blade in only 15 seconds without using tools. The cutters are also easy to replace, you can even turn them to double their service life (except cut guides corrugated TruTool C 200).

Overview slitting shears TruTool

C 160 LiHD battery 12V	C 160 with chip clipper LiHD battery 12V
12V	12V

Technical data

Max. sheet thickness			
Steel 400 N/mm ²	mm	1.6	1.6
Spiral ducts 400 Steel N/mm ²	mm		
Working speed up to	m/min	9	9
Weight	kg	1.6	1.6

Product features

Without chip clipper	X	
Chip clipper for two-handed operation		X
Chip clipper for one-handed operation		
Open steel cutting head	X	

Country / order numbers

Solo (without battery / charger)	2534267	2534312
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[Video slitting shears](#)
The machines in operation



Overview slitting shears TruTool

C 200 LiHD battery 18V	C 250 with chip clipper LiHD battery 18V
18V	18V

Technical data

Max. sheet thickness			
Steel 400 N/mm ²	mm	2	2.5
Spiral ducts 400 Steel N/mm ²	mm	4 x 0.9/6 x 0.6	
Working speed up to	m/min	10	10
Weight	kg	2.4	2.5

Product features

Without chip clipper	X	
Chip clipper for two-handed operation		X
Chip clipper for one-handed operation		
Open steel cutting head	X	

Country / order numbers

Solo (without battery / charger)	2534390	2534387
----------------------------------	---------	---------

Choose the starter set that matches your solo cordless machine (see page 5)

TruTool C 160 with LiHD battery 12V (solo version)



Included accessories

Straight cutter 1–1.6 mm (integrated), cut guides (integrated), hex head wrench SW 2.5, belt clip, TRUMPF Box 145M

Product features

- Most cost-effective model
- Light weight and handy. Small starting drill hole
- For application where chip clipping is not necessary
- Ideal for cutting into sections and curved cuts

- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: 12V battery compatible within their performance class - also with CAS partner machines and chargers (12V-36V)

Wear parts



Consumables

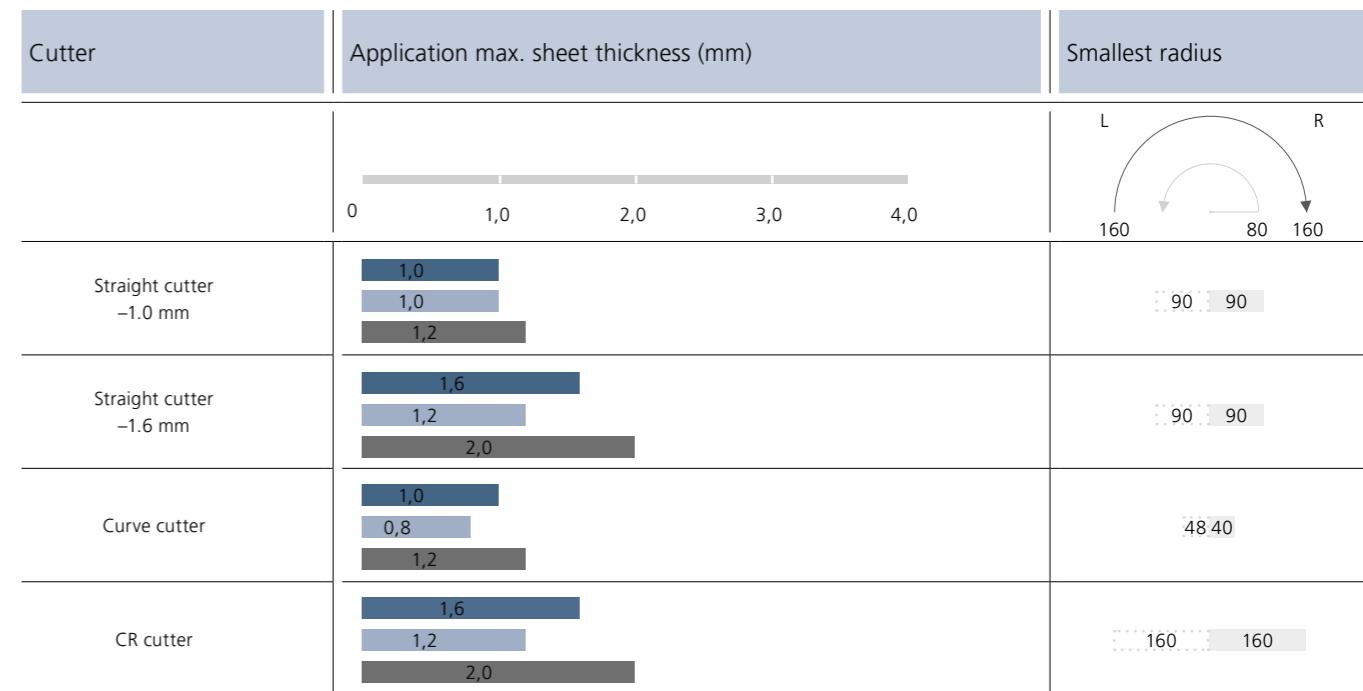
Straight cutter 1–1.6 mm	set of 2, 1264343
Straight cutter < 1 mm	set of 2, 1264356
Curve cutter < 1 mm	set of 2, 1264358
CR cutter	set of 2, 1264346
Cut guides	0927708 (2 pcs)

Accessories

Starter Kit 12 V DE/CH (2x battery 12V LiHD, 1x charger LG 12-36V)	2598815
Starter Kit 12 V GB (2x battery 12V LiHD, 1x charger LG 12-36V)	2598819
Starter Kit 12 V US (2x battery 12V LiHD, 1x charger LG 12-36V)	2598817
Battery 12V LiHD 4 Ah	2598770
Charger LG 18V–36V DE / CH	2569784
Charger LG 18V–36V GB	2569786
Charger LG 18V–36V USA	2569785
Belt clip	2599016
Hex head wrench SW 2.5	0067822
TRUMPF Box 145M	2909545

Technical data

	Straight cutter	Straight cutter	Curve cutter	CR cutter	
		< 1 mm	1–1.6 mm	0.5–1.2 mm	
Max. sheet thickness					
Steel 400 N/mm ²	mm	1	1.6	1	1.6
Steel 600 N/mm ²	mm	1	1.2	0.8	1.2
Aluminium 250 N/mm ²	mm	1.2	2	1.2	2
Spiral ducts steel 400 N/mm ²	mm				4 x 0.75
Working speed up to	m/min	9	9	9	9
Start hole diameter	mm	15	15	8	8
Smallest radius (L / R)	mm	90/90	90/90	48 / 40	160 / 160
Voltage (battery)	V				12V
Weight (with battery)	kg				1.5
Length/height	mm				357/88



■ Steel (400 N/mm²) ■ Stainless steel (600 N/mm²) ■ Alu (250 N/mm²)

TruTool C 160 with chip clipper LiHD battery 12V (solo version)



Included accessories

Straight cutter 1–1.6 mm (integrated), cut guides (integrated), chip clipper (integrated), hex head wrench SW 2.5, belt clip, TRUMPF Box 145M

Product features

- Light weight and handy
- Small starting drill hole
- Integrated chip clipper for two-handed operation
- Ideal for cutting into sections and curved cuts
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: 12V battery compatible within their performance class - also with CAS partner machines and chargers (12V-36V)

Consumables

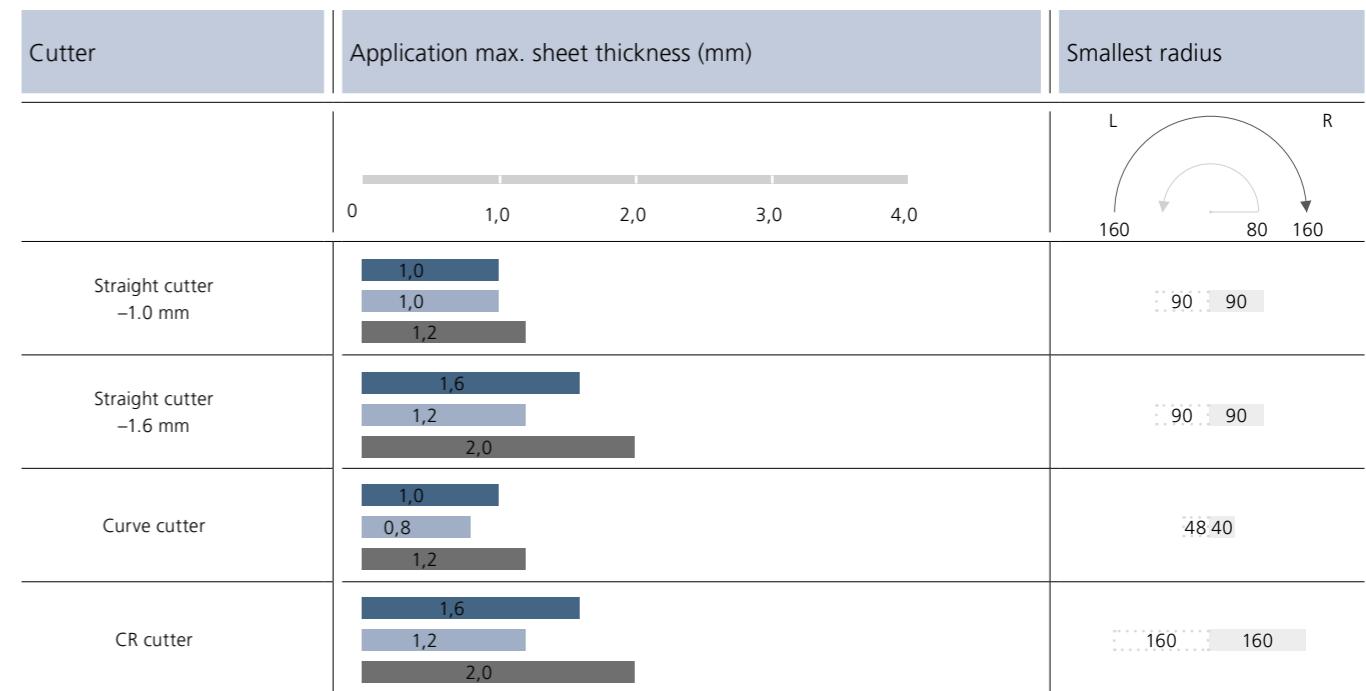


Consumables

Accessories	
Straight cutter 1–1.6 mm	set of 2, 1264343
Straight cutter < 1 mm	set of 2, 1264356
Curve cutter < 1 mm	set of 2, 1264358
CR cutter	1264346 set of 2
Cut guides	0913520 (2 pcs)
Chip clipper	1264370 set of 2
Starter Kit 12 V DE/CH (2x battery 12V LiHD, 1x charger LG 12-36V)	
Starter Kit 12 V GB (2x battery 12V LiHD, 1x charger LG 12-36V)	2598819
Starter Kit 12 V US (2x battery 12V LiHD, 1x charger LG 12-36V)	2598817
Battery 12V LiHD 4 Ah	2598770
Charger LG 18V–36V DE / CH	2569784
Charger LG 18V–36V GB	2569786
Charger LG 18V–36V USA	2569785
Belt clip	2599016
Hex head wrench SW 2.5	0067822
TRUMPF 145M	2909545

Technical data

	Straight cutter	Straight cutter	Straight cutter	Curve cutter	CR cutter	
			< 1 mm	1–1.6 mm	< 1 mm	0.5–1.2 mm
Max. sheet thickness						
Steel 400 N/mm ²	mm	1	1.6	1	1.6	
Steel 600 N/mm ²	mm	1	1.2	0.8	1.2	
Aluminium 250 N/mm ²	mm	1.2	2	1.2	2	
Spiral ducts steel 400 N/mm ²	mm				4 x 0.6	
Working speed up to	m/min	9	9	9	9	
Start hole diameter	mm	15	15	8	15	
Smallest radius (L / R)	mm	90/90	90/90	48 / 40	160 / 160	
Voltage	V			12V		
Weight (with battery)	kg			1.5		
Length/height	mm			357/88		



TruTool C 200 LiHD battery 18V (solo version)



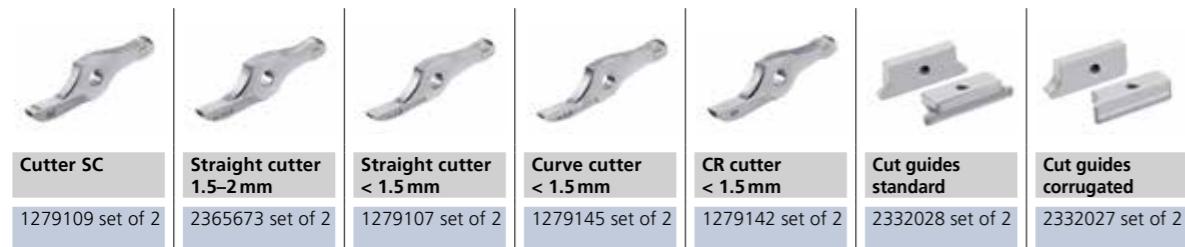
Included accessories

Set Spiro installed (1x cutter SC, 2x corrugated cut guides), TORX screwdriver, belt clip, TRUMPF Box 165L

Product features

- Open cutting head: simple retraction from the metal sheet without cutting the chip
- Perfectly combined: cut guides and cutters for the most varied applications
- Ideal for spiral ducts and C, L and U profiles
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: One battery, many solutions. 100% compatible with all 18V battery machines

Consumables



Consumables

Spiral cutter SC 4 x 0.9 mm	set of 2, 1279109
Straight cutter 1.5 – 2 mm	set of 2, 2365673
Straight cutter < 1.5 mm	set of 2, 1279107
Curve cutter bis 1.5 mm	set of 2, 1279145
CR cutter < 1.5 mm	set of 2, 1279142
Cut guides standard (2 pcs)	2332028
Cut guides corrugated (2 pcs)	2332027
Lubricating grease G1 25 g	0344969
Lubricating grease G1 250 g	1446686
Lubricating grease G1 900 g	0139440

Technical data

		Set Spiro	Set HighQuality	Set HighSpeed	Set thin sheet	Set curves	Set CR
Max. sheet thickness							
Steel 400 N/mm ²	mm		1.5–2	1.5–2	0.5–1.5	1.5	
Steel 600 N/mm ²	mm				1	0.8	1.5
Aluminium 250 N/mm ²	mm		3	3	2	2	
Spiral ducts steel 400 N/mm ²	mm	4 x 0.9/6 x 0.6					
Spiral ducts steel 600 N/mm ²	mm	4 x 0.6					
Working speed up to	m/min	10	10	15	10	10	10
Start hole diameter	mm	8	20	20	16	16	18
Smallest radius (L / R)	mm	80/110	80/100	80/100	70/80	40/80	80/100
Voltage	V				18		
Weight (with battery)	kg				2.4		
Length/height	mm				394/119		

Cutter	Cut guides	Sets	Application max. sheet thickness (mm)	Smallest radius
	Corrugated	Standard	CR	
SC	X		Spiro	
Straight 1.5–2.0 mm		X	High Quality	
Straight 1.5–2.0 mm	X		High-speed	
Straight < 1.5 mm		X	Thin sheet	
Curve		X	Curves	
CR		X	CR	

■ Stee (400 N/mm²)

■ Stainless steel (600 N/mm²)

■ Alu (250 N/mm²)

■ Spiral ducts (400 N/mm²)

! Three different cutting blades combined with the right cutter ensure even greater specialisation.

TruTool C 250 with chip clipper LiHD battery 18V (solo version)



Electric- and cordless tools

Technical data

	Straight cutter	Straight cutter	Curve cutter	CR cutter	Spiral cutter SC	
	< 1.5 mm	1.5 - 2.5 mm	0.5 - 1.5 mm	0.5 - 1.5 mm	For spiral ducts	
Max. sheet thickness						
Steel 400 N/mm ²	mm	1.5	2.5	1.5		
Steel 600 N/mm ²	mm	1		0.8	1.5	
Aluminium 250 N/mm ²	mm	2	3	2		
Spiral ducts steel 400 N/mm ²	mm					4 x 0.9/6 x 0.6
Spiral ducts steel 600 N/mm ²	mm					4 x 0.6
Working speed up to	m/min	10	10	10	10	10
Start hole diameter	mm	17	22	15	20	18
Smallest radius	mm	70/80	100/130	45/80	100/100	150
Voltage	V					18
Weight (with battery)	kg					2.5
Length/height	mm					398/119

Included accessories

Straight cutter 1.5–2.5 mm (integrated), cut guides (integrated), TORX screwdriver, TRUMPF Box 165L

Product features

- The most powerful slitting shear of its class: up to 2,5 mm mild steel
- One-handed operation, integrated chip clipper. For maximum flexibility.
- Perfect for interior cutouts and notchings
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: One battery, many solutions. 100% compatible with all 18V battery machines

Consumables

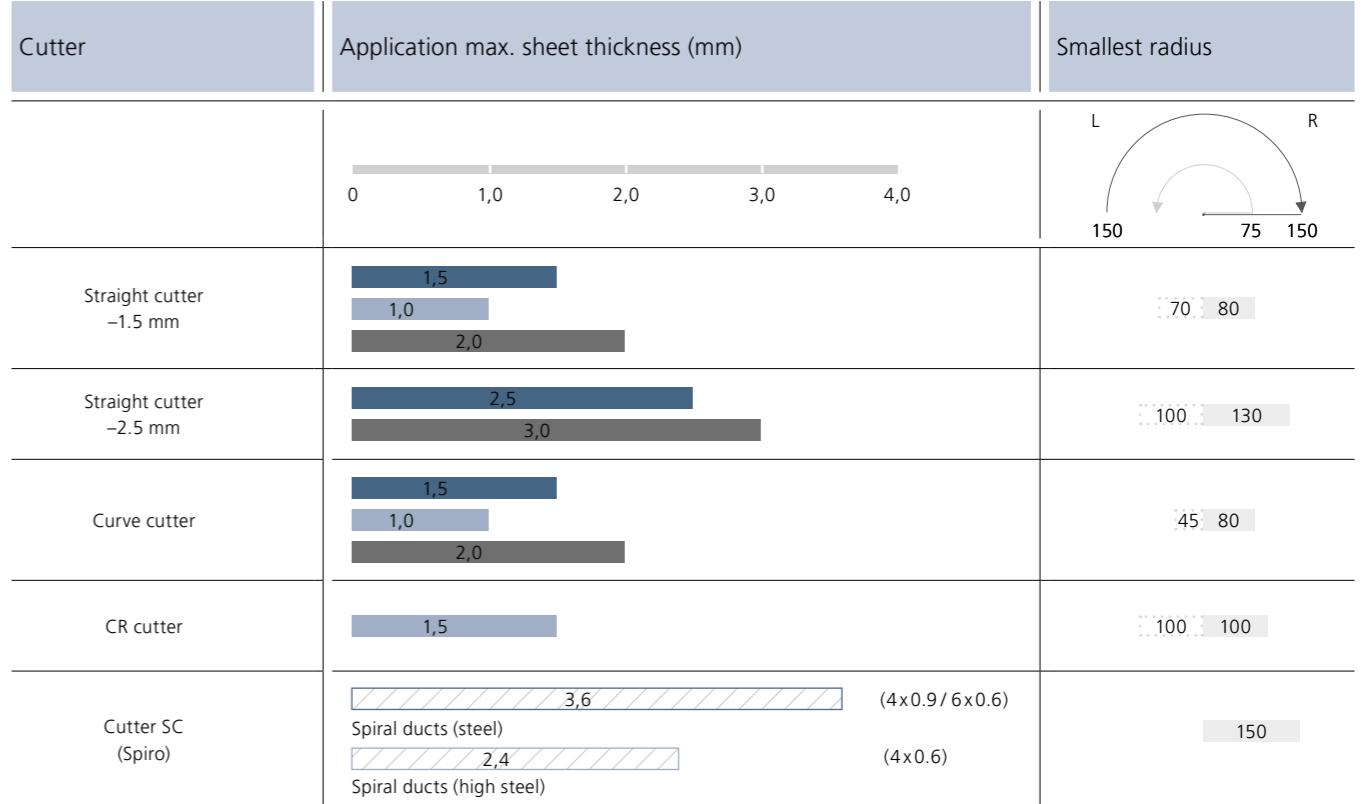


Consumables

Additional for battery version	
Straight cutter 1,5–2,5 mm	set of 2, 1279105
Straight cutter < 1,5 mm	set of 2, 1279107
Curve cutter	set of 2, 1279145
CR cutter	set of 2, 1279142
Spiral cutter SC (spiral ducts)	set of 2, 1279109
Cut guides (2 pcs)	1275275
Chip clipper	1257996
Cutting plate	2498958
Lubricating grease G1	25 g 0344969
Lubricating grease G1	250 g 1446686
Lubricating grease G1	900 g 0139440

Accessories

TORX screwdriver PB 410 1775531



■ Steel (400 N/mm²) ■ High steel (600 N/mm²) ■ Aluminium (250 N/mm²) ■ Spiral ducts

TRUMPF shears

TRUMPF provides tinsmiths, plumbers, electricians, heating and ventilation specialists, as well as container or elevator constructors with numerous shears which are optimally adapted to their intended purpose.



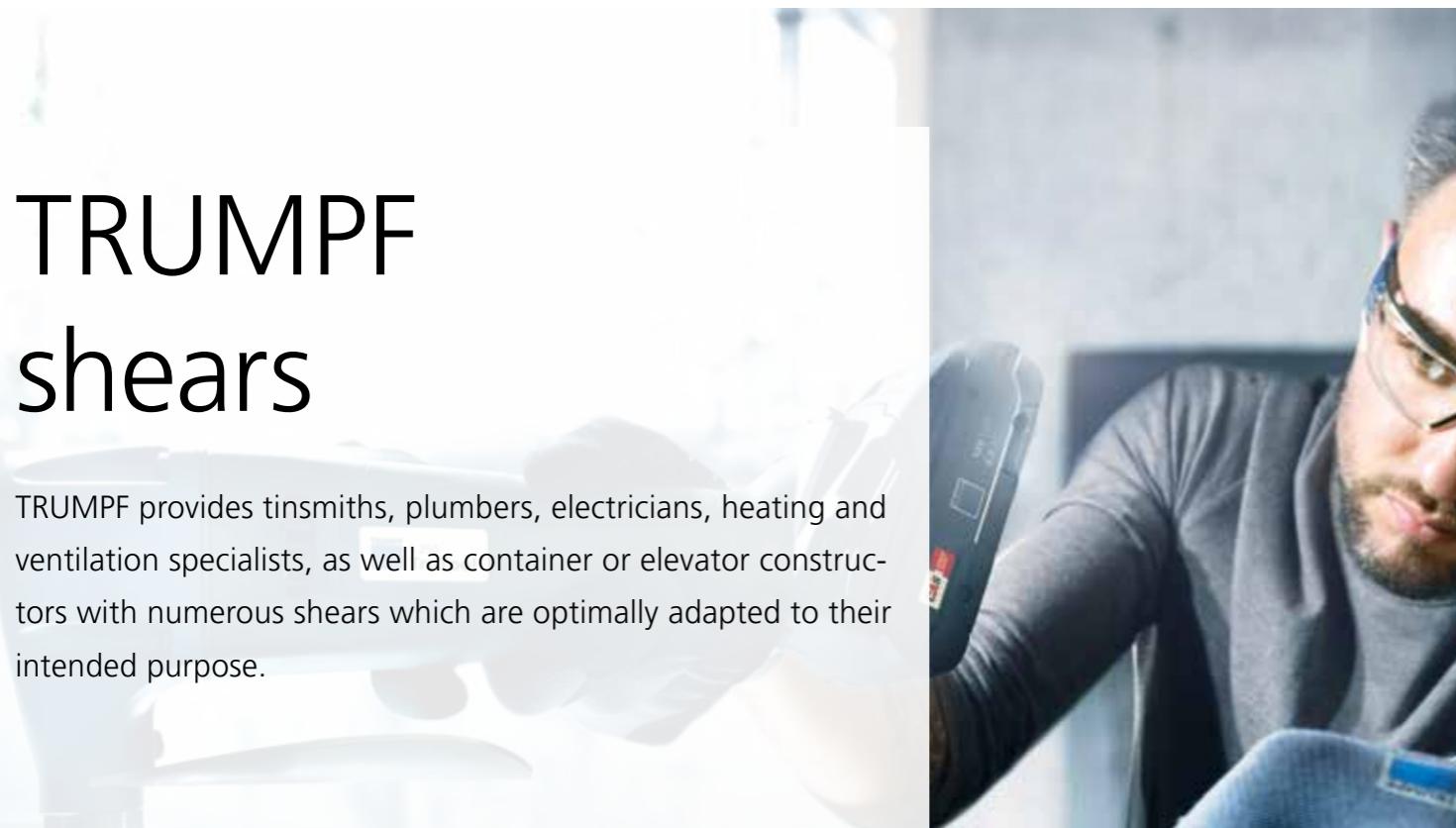
Particular strengths:

- **Unbeatable performance on curves**

The shears are designed for the highest manoeuvrability, even on tight, difficult radii.

- **Chip-free slitting process**

Using the sheet metal cutters, you can cut without burrs and thermal influences.



- **Clear view of the work surface and cutting line**

A clear view allows you to cut accurately according to the scribed line, in any position – even upside down.

- **Multi-edge cutter for cost-effective work**

The blades are simple to change and can be turned several times.

Overview shears



Overview shears TruTool

S 114
LiHD battery 12V



S 160
LiHD battery 12V



Technical data

Max. sheet thickness			
Steel 400 N/mm ²	mm	1.6	1.6
Spiral ducts steel 400 N/mm ²	mm	4 x 0.75	
Working speed up to	m/min	13	9
Weight	kg	1.8	1.7

Product features

2-sided, cutting blades		
4-sided, cutting blades		X
Interchangeable cutters	X	
Tool free height adjustment for sheet thickness		

Country / order numbers

Solo (without battery / charger)	2534341	2534316
----------------------------------	---------	---------



[Video shears](#)
The machines in operation



Tips:

- To achieve optimum cutting results, you can adjust the distance between the cutters individually to the desired sheet thickness. This ensures high precision cutting.

Overview shears TruTool

S 250
LiHD battery 18V



S 450



Technical data

Max. sheet thickness			
Steel 400 N/mm ²	mm	2.5	2.5
Spiral ducts 400 Steel N/mm ²	mm		
Working speed up to	m/min	7	7
Weight	kg	2.2	2.6

Product features

2-sided, cutting blades	X	X
4-sided, cutting blades		
Interchangeable cutters		
Tool free height adjustment for sheet thickness		X

Country / order numbers

DE		2574717
CH		2598631
GB		2598632
USA		2598633
Solo (without battery / charger)	3005539	



Choose the starter set that matches your solo cordless machine (see page 5)



TruTool S 114 LiHD battery 12V (solo version)



Technical data

Max. sheet thickness		
Steel 400 N/mm ²	mm	1.6
Steel 600 N/mm ²	mm	1
Aluminium 250 N/mm ²	mm	2
Spiral ducts steel 400 N/mm ²	mm	4 x 0.75
Spiral ducts steel 600 N/mm ²	mm	4 x 0.5
Working speed up to	m/min	13
Smallest radius	mm	60
Min. tube diameter	mm	50
Throat depths	mm	30
Voltage	V	12
Weight (with battery)	kg	1.8
Length/width	mm	380/95

Included accessories

Cutter (integrated), screwdriver Torx PB 410, belt clip, TRUMPF Box 145M

Product features

- Cutters are interchangeable; 2-sided use
- Easily rotatable machine
- Perfect for flush-cutting ventilation pipes at walls and ceilings
- For cutting and trimming C-L-U profiles, corrugated and trapezoidal sheet metal
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: 12V battery compatible within their performance class - also with CAS partner machines and chargers (12V-36V)

Consumables



Cutter

1376494 set of 2

Consumables

Cutters	set of 2, 1376494
Lubricating grease G1	25 g 0344969
Lubricating grease G1	250 g 1446686
Lubricating grease G1	900 g 0139440

Accessories

Starter Kit 12 V DE/CH (2x battery 12V LiHD, 1x charger LG 12-36V)	2598815
Starter Kit 12 V GB (2x battery 12V LiHD, 1x charger LG 12-36V)	2598819
Starter Kit 12 V US (2x battery 12V LiHD, 1x charger LG 12-36V)	2598817
Battery 12V LiHD 4 Ah	2598770
Charger LG 18V-36V DE / CH	2569784
Charger LG 18V-36V GB	2569786
Charger LG 18V-36V USA	2569785
Belt clip	2599016
Screwdriver Torx PB 410	1775531
TRUMPF Box 145M	2909545

Shears

TruTool S 160 LiHD battery 12V (solo version)



Technical data

Max. sheet thickness		
Steel 400 N/mm ²	mm	1.6
Steel 600 N/mm ²	mm	1.2
Steel 800 N/mm ²	mm	1
Aluminium 250 N/mm ²	mm	2
Working speed up to	m/min	9
Start hole diameter	mm	28
Smallest radius	mm	16
Voltage	V	12
Weight (with battery)	kg	1.7
Length /width	mm	295/156

Included accessories

Cutter standard, hex head wrench SW 2 and SW 3, belt clip, TRUMPF Box 145M

Product features

- Easy to exchange 4-sided cutting blades
- Exceptionally small, handy and manoeuvrable thanks to its short design and compact shearing head
- Also ideal for application in stainless steel
- Flexibility in curves: for radii from 15 mm
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: 12V battery compatible within their performance class - also with CAS partner machines and chargers (12V-36V)

Consumables



Cutter

0126471 set of 2

CR cutter

0919760 set of 2

Cutter titanium-coated

2089660 set of 2

Consumables

Cutter	set of 2, 0126471
CR cutter	set of 2, 0919760
Cutter titanium-coated	set of 2, 2089660
Lubricating grease G1	25 g 0344969
Lubricating grease G1	250 g 1446686
Lubricating grease G1	900 g 0139440

Accessories

Starter Kit 12 V DE/CH (2x battery 12V LiHD, 1x charger LG 12-36V)	2598815
Starter Kit 12 V GB (2x battery 12V LiHD, 1x charger LG 12-36V)	2598819
Starter Kit 12 V US (2x battery 12V LiHD, 1x charger LG 12-36V)	2598817
Battery 12V LiHD 4 Ah	2598770
Charger LG 18V-36V DE / CH	2569784
Charger LG 18V-36V GB	2569786
Charger LG 18V-36V USA	2569785
Belt clip	2599016
Hex head wrench SW 2	0002946
Hex head wrench SW 3	0094840
TRUMPF Box 145M	2909545

TruTool S 250 LiHD battery 18V (solo version)



18V



Technical data

Max. sheet thickness		
Steel 400 N/mm ²	mm	2.5
Steel 600 N/mm ²	mm	2
Steel 800 N/mm ²	mm	1.5
Aluminium 250 N/mm ²	mm	3
Working speed up to	m/min	8
Start hole diameter	mm	28
Smallest radius	mm	20
Voltage	V	18
Weight (with battery)	kg	2.5
Length/height	mm	325/189

TruTool S 450



Technical data

Max. sheet thickness	mm	4.5
Steel 400 N/mm ²	mm	4.5
Steel 600 N/mm ²	mm	3.5
Steel 800 N/mm ²	mm	2.5
Aluminium 250 N/mm ²	mm	5
Working speed up to	m/min	6
Start hole diameter	mm	75
Smallest radius	mm	R 35/L 25
Rated input power	W	1700
Weight	kg	6.2
Length/width	mm	334/280

Included accessories

Cutter (integrated), hex head wrench 3 mm, TRUMPF Box 165L

Product features

- Easy to exchange 4-sided cutting blades
- Robust and compact shears for the medium power range
- Ideal for continuous use
- Flexibility in curves: for radii from 20 mm
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: One battery, many solutions. 100% compatible with all 18V battery machines

Consumables

Cutter	CR cutter
2777388 set of 2	2751131 set of 2

Consumables

Cutter	set of 2, 2777388
CR cutter	set of 2, 2751131
Lubricating grease G1 25 g	0344969
Lubricating grease G1 250 g	1446686
Lubricating grease G1 900 g	0139440
Accessories	
Starter Kit 18 V DE / CH (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598816
Starter Kit 18 V GB (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598820
Starter Kit 18 V US (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598818
Hex head wrench SW 3	0067830
Battery 18V LiHD 4 Ah	2598811
Charger LG 12V–36V DE / CH	2272666
Charger LG 12V–36V GB	2275871
Charger LG 12V–36V USA	2275872
TRUMPF Box 165L	2883101

Included accessories

Cutter (integrated), hex head wrench SW 5 mm, hex head wrench SW 2 mm, feeler guide, grease gun G1, TRUMPF Box 165L

Product features

- Easy to exchange 2-sided cutting blades
- Robust cutting table specifically developed for thick sheet metal – excellent choice for work with stainless steel
- Height of cutters can be adjusted without using tools. Can be individually adapted to the sheet thickness.
- The bow handle ensures safe machine operation and ease of use
- Flexibility in curves: for radii from 35 mm

Consumables

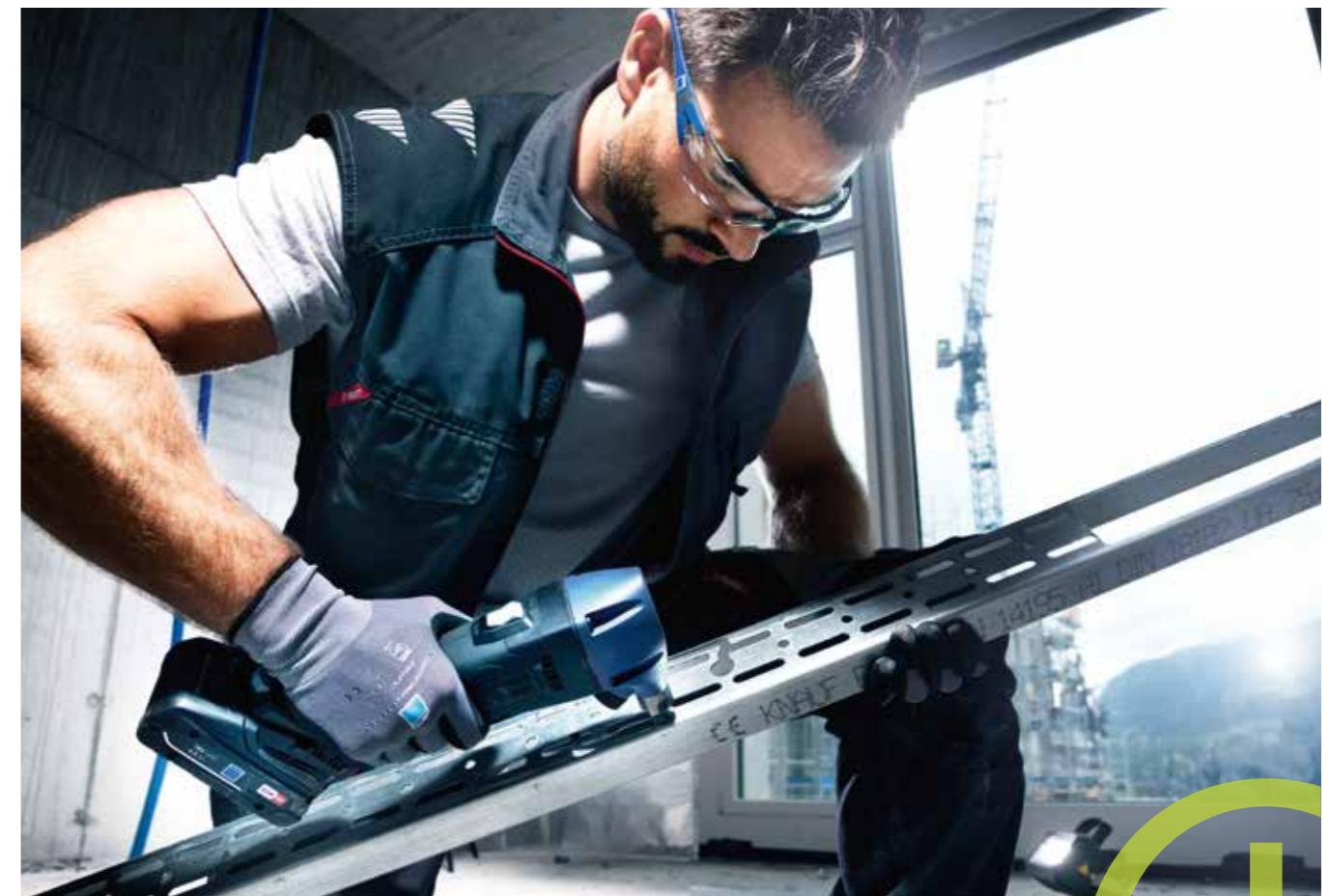
Cutter	CR cutter
0140451 set of 2	140452 set of 2

Consumables

Cutter	set of 2, 0140451
CR cutter	set of 2, 0140452
Lubricating grease G1 grease gun 70 g	1369906
Lubricating grease G1 25 g	0344969
Lubricating grease G1 250 g	1446686
Lubricating grease G1 900 g	0139440
Accessories	
Hand handle	0139602
Feeler guide	0056856
Working station without stand	0979371
Hex head wrench SW 2	0002946
Hex head wrench SW 5	0373324
TRUMPF Box 165L	2883101

TRUMPF thin sheet nibblers

TRUMPF has developed the perfect tools for plumbers as well as roof and facade constructors: With our thin sheet nibblers, you can work without damaging the surface. You always achieve visually high-quality edges without corrosion or oxidation.



Particular strengths:

- **Distortion-free cutting edges without corrosion**

Thin sheet nibblers are gentle on surfaces, resulting in visually high quality edges

- **Optimal contouring and profiling**

Ideal for hard-to-reach places – you can change the cutting direction at any time.

- **Change without the need for tools**

You can change dies and punches quickly, without the need for any additional tools.

- **Comfortable operation**

They work fast and with low vibration with rapid work progress.



Overview thin sheet nibblers



Tips:

- Having a machine base with different tools ensures compatibility and optional expansion of the range of applications.
 - TruTool N 160 and with extension
 - TruTool N 200, PN 200 and PN 201

Overview thin sheet nibblers TruTool

	N 160 LiHD battery 12V	N 200 LiHD battery 12V
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Technical data

Max. sheet thickness			
Steel 400 N/mm ²	mm	1.6	1.6
Start hole diameter	mm	22	22
Working speed	m/min	2.2	2.2
Weight	kg	1.6	1.8

Product features

Highest maneuverability		
Carrier rotatable without tool, possible cutting position 8 x 45°	X	X
For deeper trapezoidal and corrugated sheets		X

Country / order numbers

Solo (without battery / charger)	2538016	2534381
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[Video thin sheet nibblers](#)
The machines in operation



Overview thin sheet nibblers TruTool

	PN 200 LiHD battery 18V	PN 201 LiHD battery 18V
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Max. sheet thickness

Steel 400 N/mm ²	mm	2	2
Start hole diameter	mm	24	24
Working speed	m/min	1,9	1,9
Weight	kg	2,2	2,4

Product features

Highest maneuverability		
Carrier rotatable without tool, possible cutting position 8 x 45°	X	X
For deeper trapezoidal and corrugated sheets		X

Country / order numbers

Solo (without battery / charger)	2534350	2534374
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Choose the starter set that matches your solo cordless machine (see page 5)

Choose the starter set that matches your solo cordless machine (see page 5)

TruTool N 160 LiHD battery 12V (solo version)



Technical data

Max. sheet thickness

Steel 400 N/mm ²	mm	1.6
Steel 600 N/mm ²	mm	1
Steel 800 N/mm ²	mm	0.7
Aluminium 250 N/mm ²	mm	2.0
Working speed (battery)	m/min	2.2
Start hole diameter	mm	22
Smallest radius	mm	24
Voltage	V	12
Weight (with battery)	kg	1.6
Length/height	mm	307/170

Included accessories

Punch (integrated), die (integrated), belt clip, TRUMPF Box 145M

Product features

- Round punch for high curve flexibility
- Compact design and ergonomically shaped handle
- For flat and corrugated sheet metal
- For cutting to length, for interior cut-outs and notching
- Tool-free tool and punch change
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: 12V battery compatible within their performance class - also with CAS partner machines and chargers (12V-36V)

Consumables

Punch	Die
3005589 set of 2	2260560 set of 2

Consumables

Punch	set of 2, 3005589
Die	set of 2, 2260560
Lubricating grease G1	25 g 0344969
Lubricating grease G1	250 g 1446686
Lubricating grease G1	900 g 0139440

Accessories

Starter Kit 12 V DE/CH (2x battery 12V LiHD, 1x charger LG 12-36V)	2598815
Starter Kit 12 V GB (2x battery 12V LiHD, 1x charger LG 12-36V)	2598819
Starter Kit 12 V US (2x battery 12V LiHD, 1x charger LG 12-36V)	2598817
Battery 12V LiHD 4 Ah	2598770
Charger LG 18V-36V DE / CH	2569784
Charger LG 18V-36V GB	2569786
Charger LG 18V-36V USA	2569785
Belt clip	2599016
Extension	2507897
Chip bag	2498167
TRUMPF Box 145M	2909545

One machine - two applications

Use the extension for processing corrugated and trapezoidal sheets up to appr. 60 mm depths



TruTool N 200 LiHD battery 18V (solo version)



18V

Quick & Easy
18V LiHD
BL Motor
Stop
U/min

CAS CORDLESS
ALLIANCE
SYSTEM

Technical data

Max. sheet thickness		
Steel 400 N/mm ²	mm	2
Steel 600 N/mm ²	mm	1.5
Steel 800 N/mm ²	mm	1
Aluminium 250 N/mm ²	mm	2.5
Working speed	m/min	1.6
Start hole diameter	mm	17
Smallest radius	mm	4
Rated input power (electric)	W	550
Voltage	V	18
Weight (with battery)	kg	2.2
Length/height	mm	325/201

TruTool PN 200 LiHD battery 18V (solo version)



18V

Quick & Easy
18V LiHD
BL Motor
Stop
U/min

CAS CORDLESS
ALLIANCE
SYSTEM

Technical data

Max. sheet thickness		
Steel 400 N/mm ²	mm	2
Steel 600 N/mm ²	mm	1.5
Steel 800 N/mm ²	mm	1
Aluminium 250 N/mm ²	mm	3
Working speed	m/min	1.9
Start hole diameter	mm	24
Smallest radius	mm	50
Voltage	V	18
Weight (with battery)	kg	2.2
Length/height	mm	325/194

Included accessories

Tool N 200 (integrated), punch (integrated), die (integrated), punch guide (integrated), screwdriver Torx, TRUMPF Box 165L

Product features

- Hollow round punch for highest maneuverability
- For flat and corrugated sheet metal
- Ideal for interior cutouts and notching
- Powerful: can even cut doubled sheets
- Tool-free tool, die and punch change

Battery version

- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: One battery, many solutions. 100% compatible with all 18V battery machines

Included accessories

Tool PN 200 (integrated), punch (integrated), die (integrated), punch guide (integrated), wearing plate, screwdriver Torx, TRUMPF Box 165L

Product features

- Rectangular punch for highest profile flexibility
- For processing profile depths up to approx. 85 mm and C-L-U-profiles
- Powerful: can even cut doubled sheets
- Tool-free tool and punch change

Battery version

- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: One battery, many solutions. 100% compatible with all 18V battery machines

Consumables

Punch 3005500 set of 2	Die 1264393 set of 2	Punch guide 3005635 set of 2

Consumables

Punch	set of 2, 3005500
Die cpl.	set of 2, 1264393
Punch guide	set of 2, 3005635
Lubricating grease G1 25 g	0344969
Lubricating grease G1 250 g	1446686
Lubricating grease G1 900 g	0139440
Punching and nibbling oil (steel) 500 ml	0103387

Accessories

Chip bag	0088622
TORX screwdriver PB 410	1775531
Tool N 200	2286021
Tool PN 200	2287065
Tool PN 201	2287067

Accessories

Starter Kit 18 V DE / CH (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598816
Starter Kit 18 V GB (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598820
Starter Kit 18 V US (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598818
Battery 18V LiHD 4Ah	2598811
Charger LG 12V-36V DE / CH	2569784
Charger LG 12V-36V GB	2569786
Charger LG 12V-36V USA	2569785
TRUMPF Box 165L	2883101

Consumables

Punch	set of 2, 2260376
Die	set of 2, 1264153
Die P1 (for thin sheet)	3005538 set of 2
Wearing plate	1429275 set of 2
Punch guide	1264367 set of 2

Accessories

Starter Kit 18 V DE / CH (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598816
Starter Kit 18 V GB (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598820
Starter Kit 18 V US (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598818
Battery 18V LiHD 4Ah	2598811
Charger LG 12V-36V DE / CH	2569784
Charger LG 12V-36V GB	2569786
Charger LG 12V-36V USA	2569785
TRUMPF Box 165L	2883101

TruTool PN 201 LiHD battery 18V (solo version)



Technical data

Max. sheet thickness	mm	2
Steel 400 N/mm ²	mm	2
Steel 600 N/mm ²	mm	1.5
Steel 800 N/mm ²	mm	1
Aluminium 250 N/mm ²	mm	3
Working speed	m/min	1.9
Start hole diameter	mm	24
Smallest radius	mm	50
Voltage	V	18
Weight (with battery)	kg	2.4
Length/height	mm	325/363

Included accessories

Tool PN 201 (integrated), punch (integrated), die (integrated), punch guide (integrated), wearing plate, screwdriver Torx, TRUMPF Box 165L

Product features

- Rectangular punch for highest profile flexibility
- For processing profile depths up to approx. 162 mm
- Powerful: can even cut doubled sheets
- Tool-free tool and punch change
- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: One battery, many solutions. 100% compatible with all 18V battery machines

Consumables

Punch 2260376 set of 2	Die 1264153 set of 2	Die P1 (for thin sheet) 3005538 set of 2	Wearing plate 1429275 set of 2	Punch guide 1264367 set of 2

Consumables

Consumables		Accessories
Punch	set of 2, 2260376	Starter Kit 18 V DE / CH (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V) 2598816
Die	set of 2, 1264153	Starter Kit 18 V GB (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V) 2598820
Die P1 for sheet thickness < 1 mm	set of 2, 3005538	Starter Kit 18 V US (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V) 2598818
Wearing plate	set of 2, 1429275	Battery 18V LiHD 4Ah 2598811
Punch guide	set of 2, 1264367	Charger LG 12V-36V DE / CH 2569784
Lubrication grease G1 25 g	0344969	Charger LG 12V-36V GB 2569786
Lubrication grease G1 250 g	1446686	Charger LG 12V-36V USA 2569785
Lubrication G1 900 g	0139440	
Punching and nibbling oil 500 ml	0103387	

Accessories

Tool PN 201	2287067
Tool N 200	2286021
Tool PN 200	2287065
TORX screwdriver PB 410	1775531
TRUMPF Box 165L	2883101

Application range for sheet thickness up to 2 mm

The different tools can be used on all three machines

Ideal also for doubled sheets

TruTool N 200



Flat sheet

Sheet metal processing, car body construction, switch cabinets

TruTool PN 200



Corrugated sheet metal

Roofing and facade construction

TruTool PN 201



Trapezoidal sheet metal up to 85 mm

Roofing and facade construction, plumber



Trapezoidal sheet metal up to 162 mm

Roofing and facade construction

Application range for sheet thickness up to 1.6 mm

The different tools can be used on all two machines

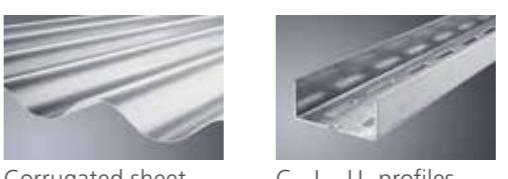
TruTool N 160



Flat sheet

Sheet metal processing, car body construction, switch cabinets

TruTool N 160 with extension



Corrugated sheet metal

Roofing and facade construction



C-, L-, U- profiles

Roofing and facade construction, plumber



Trapezoidal sheet metal up to 60 mm*

Roofing and facade construction

*Longitudinal cuts are also possible for higher profiled sheets



TRUMPF thick sheet nibblers

Our thick sheet metal nibblers are ideal for coil cutting as well as container and tank assembly and disassembly. Can easily handle even the toughest cases. For example, it cuts over weld seams and bends of up to 90°.



Particular strengths:

- **Thick sheet nibblers up to a sheet thickness of 3.5 mm**
Equipped with a hollow round punch for 360° rotation on the spot. For the greatest manoeuvrability.
- **Area of application from 3.5 mm sheet thickness**
Ideal for cuts across edges, welding seams and doubled sheets.
- **Thick sheet nibblers from a sheet thickness of 5 mm**
Equipped with a robust rectangular punch, the highest level of profile flexibility is guaranteed.
- **Area of application up to 5 mm sheet thickness**
Ideal for tank assembly and disassembly. For cutting across edges and bevelled sheets, welding seams and doubled sheets.
- **Distortion-free work without exertion**
Using the thick sheet nibblers, you can work without feed force, distortion or sparks.

Overview thick sheet nibbler



Tips:

- TruTool N 350 is equipped with a hollow round punch for 360° rotation on the spot. The profile nibblers from 5 mm sheet thickness have a rectangular punch; for the highest level of profile mobility.

Overview thick sheet nibblers
TruTool



Technical data

Max. sheet thickness				
Steel 400 N/mm ²	mm	3.5	5	7
Start hole diameter	mm	30	41	50
Working speed	m/min	1.4	1.5	1.3
Weight	kg	3.7	3.8	7.7

Product features

3 cutting directions	X		
4 cutting directions		X	X
Handle option			X
2 gears			

Country / order numbers

DE	2574698	2574823	2662627
CH	2598610	2598625	2662841
GB	2598621	2598626	2662842
USA	2598622	2598627	2662843

Overview thick sheet nibblers
TruTool

N 1000



Technical data

	1 st gear	2 nd gear
Max. sheet thickness		
Steel 400 N/mm ²	mm	10
Start hole diameter	mm	75
Working speed	m/min	1.1
Weight	kg	14.7

Product features

3 cutting direction	
4 cutting direction	X
Handle option	
2 gears	X

Country / order numbers

DE	2606416
CH	2606417
GB	2606418
USA	2606419



Thick sheet nibblers
The machine in operation



TruTool N 350



Technical data

Max. sheet thickness		
Steel 400 N/mm ²	mm	3.5
Steel 600 N/mm ²	mm	2.3
Steel 800 N/mm ²	mm	1.8
Aluminium 250 N/mm ²	mm	3.5
Working speed	m/min	1.4
Start hole diameter	mm	30
Smallest radius	mm	7
Rated input power	W	1700
Weight	kg	3.7
Length/height	mm	381/227

Included accessories

Punch standard (integrated), die standard (integrated), grip, lubricating grease G1, TRUMPF Box 165L

Product features

- 3 cutting directions
- Hollow round punch: The machine can be rotated on the spot. For maximum manoeuvrability
- Ideal for interior cutouts and notching
- Punch and die can be replaced without tool

TruTool N 500



Technical data

Max. sheet thickness		
Steel 400 N/mm ²	mm	5
Steel 600 N/mm ²	mm	3.2
Steel 800 N/mm ²	mm	2.5
Aluminium 250 N/mm ²	mm	7
Working speed	m/min	1.5
Start hole diameter	mm	41
Smallest radius	mm	90
Rated input power	W	1700
Weight	kg	3.8
Length/height	mm	381/235

Included accessories

Punch 5/P5 (integrated), die 5 (integrated), grip, screwdriver SW 4, Lubricating grease G1, TRUMPF Box 165L

Product features

- 4 cutting directions can be adjusted without using tools
- Equipped with a rectangular punch for maximum profile mobility
- Ideal for hard to reach areas and able to cut over edges and welding seams
- Minimum effort; work without feed force
- Versatile nibbler; extremely powerful despite the light weight
- Also perfect for processing stainless steel

Consumables

Punch standard	Punch CR	Die standard	Die CR

1264151 set of 2	1264181 set of 2	1264182 set of 2	1264187 set of 2
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Consumables

Punch standard	set of 2, 1264151
Punch CR	set of 2, 1264181
Die standard	set of 2, 1264182
Die CR	set of 2, 1264187
Lubrication grease G1 25 g	0344969
Lubrication grease G1 250 g	1446686
Lubrication grease G1 900 g	0139440
Punching and nibbling oil (steel) 500 ml	0103387

Accessories

Chip bag	0097210
Grip	0974659
Hanging hook	0097208
Distance sleeve	0110104
TRUMPF Box 165L	2883101

Consumables

Punch 5/P5 (bis 5 mm)	set of 2, 3005536
Punch 2/3 (bis 5 mm)	set of 2, 1453366
Die 2 (bis 2 mm)	set of 2, 1264189
Die 3 (bis 3 mm)	set of 2, 1264172
Die 5 (bis 5 mm)	set of 2, 1264132
Die P5 (profile steel 3–5 mm)	set of 2, 1264150
Set (1x punch 2/3, 1x die 2)	set of 2, 3005497
Set (1x punch 2/3, 1x die 3)	set of 2, 3005632
Set (1x punch 5/P5, 1x die 5)	set of 2, 3005641
Set (1x punch 5/P5, 1x die P5)	set of 2, 3005636
Lubrication grease G1 25 g	0344969
Lubrication grease G1 250 g	1446686
Lubrication grease G1 900 g	0139440
Punching and nibbling oil	500 ml

Accessories

Punch guide	set of 2, 1264364
Chip bag	0103557
Chip box	1646281
Hanging hook	0097208
Grip	0974659
Screwdriver SW 4	0067849
TRUMPF Box 165L	2883101

TruTool N 700



Technical data

Max. sheet thickness	mm	7
Steel 400 N/mm ²	mm	7
Steel 600 N/mm ²	mm	5
Steel 800 N/mm ²	mm	3.5
Aluminium 250 N/mm ²	mm	10
Working speed	m/min	1.3
Start hole diameter	mm	50
Smallest radius	mm	140
Rated input power	W	1700
Weight	kg	7.7
Length/width	mm	426/302

Included accessories

Punch standard (integrated), die 7 (integrated), compact handle, hex head wrench SW 5, lubricating grease G1, setting gauge, TRUMPF Box 185XL

Product features

- 4 cutting directions can be adjusted without using tools
- Rectangular punches: ideal for cutting over edges and welding seams
- Minimum effort; work without feed force
- Two quickly exchangeable handles; suited to the most varied work situations

Consumables



Consumables

Punch standard	set of 2, 1264117
Punch CR	set of 2, 1264414
Die 5 (3–5 mm)	set of 2, 1264173
Die 7 (5–7 mm)	set of 2, 1264137
Die P7 (profile steel 5–7 mm)	set of 2, 1264174
Wearing plate	set of 2, 1264373
Lubricating grease G1 25 g	0344969
Lubricating grease G1 250 g	1446686
Lubricating grease G1 900 g	0139440
Punching and nibbling oil (steel) 500 ml	0103387

Accessories

Punch guide	set of 2, 1264366
Chip bag	0109275
Handle	2673274
Setting gauge	1411767
Hex head wrench SW 5	0373324
TRUMPF Box 185XL	2931881

TruTool N 1000



Technical data

Max. sheet thickness	mm	1 st gear	2 nd gear
		10	8
Steel 400 N/mm ²	mm	10	8
Steel 600 N/mm ²	mm	7	5
Steel 800 N/mm ²	mm	5	4
Aluminium 250 N/mm ²	mm	12	10
Working speed	m/min	1.1	1.7
Start hole diameter	mm	75	75
Smallest radius	mm	300	300
Rated input power	W	2600	2600
Weight	kg	14.7	14.7
Length/width	mm	642/302	

Included accessories

Punch standard (integrated), die 10 (integrated), grip, box for small parts, hex head wrench SW 5, hex head wrench 6 mm, lubricating grease S1, punch and nibble oil für steel, setting gauge, carrying case H4054 1

Product features

- 4 cutting directions can be adjusted without using tools
- Rectangular punches: ideal for cutting over edges and welding seams
- Minimum effort; work without feed force
- Powerful heavy-duty nibbler designed to be used on thick sheets
- 2-speed motor: The appropriate gear can be selected depending on material thickness, strength and type of workpiece.
- 180° rotating handle for perfect machine control

Consumables



Consumables

Punch standard	set of 2, 1264155
Punch CR	set of 2, 1264412
Punch Heavy Duty	set of 2, 3005614
Die 5 (bis 5 mm)	set of 2, 3005612
Die 7 (5–7 mm)	set of 2, 1264184
Die 10 (7–10 mm)	set of 2, 1264177
Die P10 (Profilblech 7–10 mm)	set of 2, 1264185
Wearing plate	set of 2, 1264375
Lubricating grease G1 25 g	0344969
Lubricating grease G1 250 g	1446686
Lubricating grease G1 900 g	0139440
Punching and nibbling oil (steel) 500 ml	0103387
Lubricating grease S1 250 g	0385478

Accessories

Punch guide	set of 2, 1264368
Chip bag	0115215
Box for small parts	0353966
Bow handle	2010098
Setting gauge	1411767
Hex head wrench SW 5	0373324
Hex head wrench 6 mm	0118860
Carrying case H4054 1	2277078

TRUMPF panel cutter

The TruTool TPC 165 panel cutter from TRUMPF is the ideal solution for the separation of sandwich panels. It is perfectly suited for roofers, façade, hall and container constructors, as well as for cooling, heating and sound insulation specialists.



Particular strengths:

- **Quick work speed**

The panel cutter cuts sandwich panels up to 165 mm thick in a single operation.

- **Dimensionally accurate, perpendicular separating cuts**

You can quickly and easily create perpendicular cuts with the blade which can be set to 90°.



- **Unique insertion mechanism**

You can start at any point on the panel without a start hole.

- **Compact and light**

The TruTool TPC 165 weighs just 9.6 kg and is based on a sheet design that is both stable and light.

- **Comfortable operation**

Fatigue is minimised and the machine is simple to operate.

Overview panel cutter

Tips:

- Easy-to-see guide marks facilitate precise cuts along the entire cutting line with a consistent and precise cutting depth. The blade can be fixed in 13 different positions. This ensures constant, precise cutting depths.



Overview panel cutter
TruTool

TPC 165



Technical data

Max. panel thickness	mm	165
Single sheet thickness for steel	mm	400 N/mm ²
Cutting width	mm	4
Working speed	m/min	4
Weight	kg	9.6

Product features

Cut pre-assembled panels	X
Interior cutouts and notches without starting drill holes	X

Country / order numbers

DE	2451582
CH	2451584
GB	2451587
USA	2451585



Video panel cutter
The machine in operation



Technical data

Max. panel thickness	mm	165
Single sheet thickness for steel	mm	400 N/mm ²
Isolation material		Polyurethane, polyisocyanurate-foam
Smallest possible insertion	mm	340 x 340
Working speed	m/min	4
Rated input power	W	1700
Cutting width	mm	4
Weight	kg	9.6
Length/width	mm	493/231
Length/width with blade	mm	493/437

Included accessories

Saw chain 165 (integrated), blade 165 (integrated), slide bar (integrated), wear plate (integrated), front wear plate (integrated), combination key, punch and nibble oil for steel, carrying case H4048 1

Product features

- Dimensionally accurate right-angle cut-outs without reworking. Regardless of whether the surface is flat, trapezoidal or corrugated
- Ideal for interior cut-outs and notches thanks to immersion mechanism
- Adjustable cutting depth thanks to blade fixation.
- Cuts pre-assembled panels
- The machine is ready for operation in no time and without presettings
- Low machine weight

Consumables

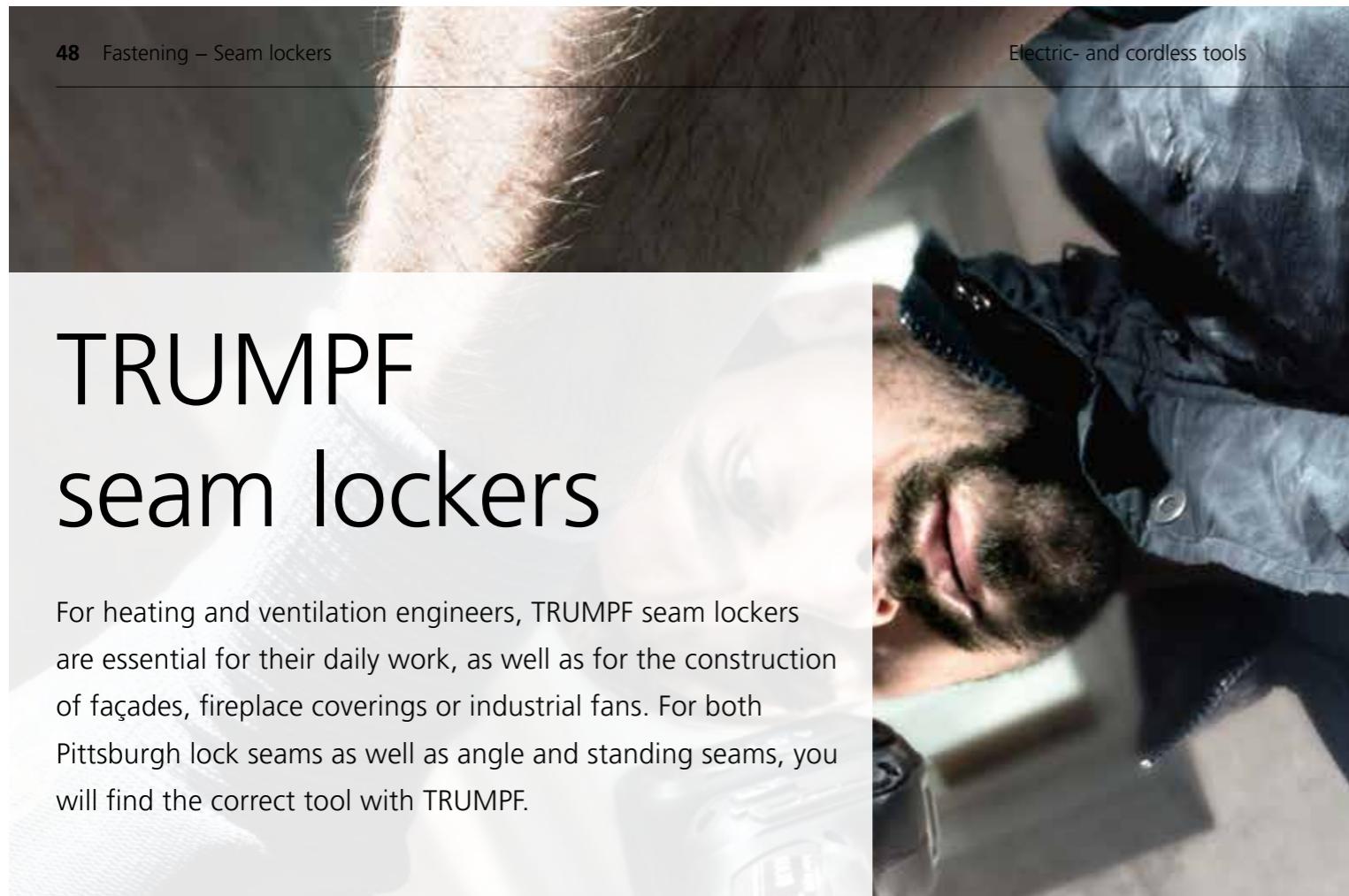
	Saw chain 165	1730983
	Blade 165	1809537
	Slide bar	1814882 set of 2
	Wear plate	1814819
	Front wear plate	1814820

Consumables

Saw chain 65	1730983
Blade 165	1809537
Slide bar	set of 2, 1814882
Wear plate	1814819
Front wear plate	1814820
Lubrication grease G1 25 g	0344969
Lubrication grease G1 250 g	1446686
Lubrication grease G1 900 g	0139440
Punch and nibble oil (steel) 500 ml	0103387

Accessories

Guide rails 1400 mm	1831777
Connector piece for guide rails	1831778
Combination key	1797742
Carrying case H4048 1	1798090



TRUMPF seam lockers

For heating and ventilation engineers, TRUMPF seam lockers are essential for their daily work, as well as for the construction of façades, fireplace coverings or industrial fans. For both Pittsburgh lock seams as well as angle and standing seams, you will find the correct tool with TRUMPF.



Particular strengths:

- **Tight seam joints without force**

The seam lockers operate with an automatic feed. This means you achieve a consistently high seam quality.

- **Comfortable operation**

You can work quickly, and with low noise and vibration.

- **Quick and easy**

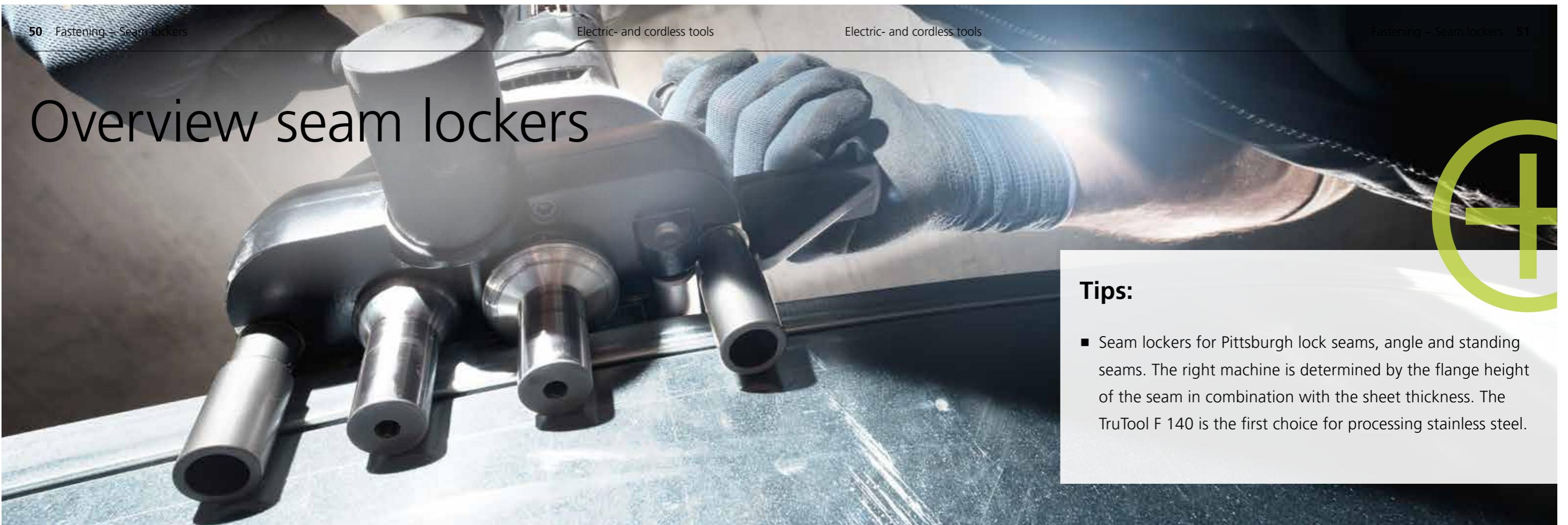
The seam lockers are ready for use in just a few steps; they are extremely easy to handle.

- **Mobile use**

You can use the seam lockers directly at the assembly point, or flexibly on the construction site.



Overview seam lockers



Tips:

- Seam lockers for Pittsburgh lock seams, angle and standing seams. The right machine is determined by the flange height of the seam in combination with the sheet thickness. The TruTool F 140 is the first choice for processing stainless steel.

Overview seam lockers
TruTool



Technical data

Max. sheet thickness				
Steel 400 N/mm ² (min. – max.)	mm	1.25	1.4	0.75–1.25
Smallest inner radius (preformed)			300	150
Smallest outer radius	mm		500	300
Working speed	m/min	6	10	7
Weight	kg	2.8	4.3	5.5

Product features

Pittsburgh seam		X	X
Closes pre-formed standing seams	X		
Automatic adjustment to sheet thickness		X	X

Country / order numbers

DE	1942389	1942394	1942406
CH	1942390	1942395	1942407
GB	1942391	1942396	1942408
USA	1942392	1942397	1942409

Overview seam lockers
TruTool



Technical data

Max. sheet thickness			
Steel 400 N/mm ² (min. – max.)	mm	0.75–1.25	0.45–1
Smallest inner radius (preformed)	mm	150	150
Smallest outer radius	mm	300	300
Working speed	m/min	10	7
Weight	kg	6.4	5.2

Product features

Pittsburgh seam	X	X
Closes pre-formed standing seams		
Automatic adjustment to sheet thickness	X	X

Country / order numbers

DE	2574719	1942411
CH	2598605	1942412
GB	2598606	1942413
USA	2598607	1942414



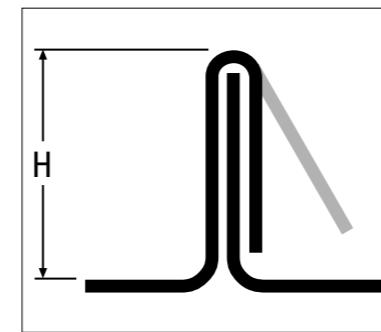
Video seam lockers
The machines in operation



Different seam types

Standing and angular seams:

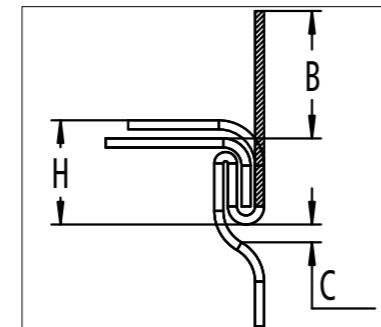
TruTool F 125



H = Edge length

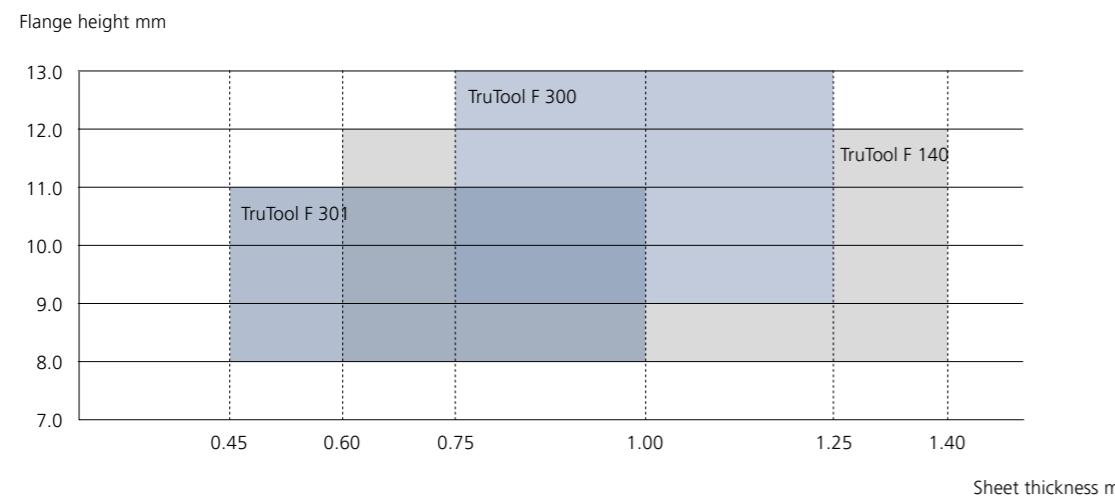
Pittsburgh seams:

TruTool F 300 / F 301 / F 140

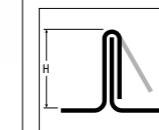


H = Edge length / B = Flange height /
C = Clearance

Application range TruTool F 300 / F 301 and F 140



TruTool F 125



Included accessories

TRUMPF Box 165L

Technical data		
Max. sheet thickness	mm	1.25
Steel 400 N/mm ² (max.)	mm	5
Max. edge thickness	mm	40
Edge length (H)	mm	5–6
Working speed	m/min	550
Rated input power	W	2.8
Weight	kg	279/149
Length/width	mm	

Product features

- Closes the seam with consistently high quality, even in corners and angles
- The sheet- and seam thickness are controlled manually and minor variations in sheet thickness are evened out
- For flange heights up to 40 mm

Consumables



Hammer top

0102964

Hammer down

0105448

Consumables

Hammer top	0102964
Hammer down	0105448
Lubrication grease G1 25 g	0344969
Lubrication grease G1 250 g	1446686
Lubrication grease G1 900 g	0139440

Accessories

Plastic buffer	0105449
TRUMPF Box 165L	2883101

TruTool F 140



Technical data

Max. sheet thickness	mm	1.4
Steel 400 N/mm ² (max.)	mm	1.4
Steel 600 N/mm ² (max.)	mm	0.6
Edge length (H)	mm	10–15
Flange height (B):		
for sheet thickness 0.6–1	mm	8–10
for sheet thickness >1–1.4	mm	10–12
Clearance (C)	mm	2.5
Working speed up to	m/min	10
Smallest inner radius (preformed)	mm	300
Smallest outer radius	mm	500
Rated input power	W	550
Weight	kg	4.3
Length/width	mm	321/257

H = Edge height / B = Flange height / C = Clearance

Included accessories

Form piece cpl. 0,6–1 mm, distance plate, extractor cpl., hex head wrench SW 5 mm and SW 2,5 mm, TRUMPF Box 165L

Product features

- Suitable for flange heights from 8 mm – 12 mm and for sheet thicknesses from 0.6 mm – 1.4 mm
- Closes straight as well as curved ducts
- Automatic adjustment to the sheet thickness, for uniform seaming results
- High performance on stainless steel applications

Consumables



Consumables

Drive roll > 1 mm cpl.	0110327
Drive roll > 1,4 mm cpl.	0110331
Drive roll	0003523
Rim roll	0023181
Lubrication grease G1 25 g	0344969
Lubrication grease G1 250 g	1446686
Lubrication grease G1 900 g	0139440

Accessories

Distance plate	0020214
Extractor cpl.	0247536
Hex head wrench SW 5	0373324

TruTool F 300



Technical data

Max. sheet thickness	mm	0.75
Steel 400 N/mm ² (min.)	mm	0.75
Steel 400 N/mm ² (max.)	mm	1.25
Flange height (B):		
for sheet thickness 0.75–1	mm	9–11
for sheet thickness 1–1.25	mm	9–13
Working speed up to	m/min	7
Smallest inner radius (preformed)	mm	150
Smallest outer radius	mm	300
Rated input power	W	550
Weight	kg	5.5
Length/height		285/358

B = Flange height

Included accessories

Screwdriver SW 4 mm, universal oil 100 ml, TRUMPF Box 165L

Product features

- Suitable for flange heights from 9 mm – 13 mm and for sheet thicknesses from 0.75 mm – 1.25 mm
- Closes straight as well as curved ducts
- Automatic adjustment to the sheet thickness, for uniform seaming results

Consumables



Consumables

Drive roll 30°	0135477
Drive roll 75°	0135478
Universal oil 500 ml	0138648
Lubrication grease G1 25 g	0344969
Lubrication grease G1 250 g	1446686
Lubrication grease G1 900 g	0139440

Accessories

Rolle (horizontal)	0135791
Support roll	2287696
Guide rail	0920881
Form piece	0136688

TruTool F 300 1700 W Motor



Technical data

Max. sheet thickness		
Steel 400 N/mm ² (min.)	mm	0.75
Steel 400 N/mm ² (max.)	mm	1.25
Flange height (B):		
for sheet thickness 0.75–1	mm	9–11
for sheet thickness >1–1.25	mm	11–13
Working speed up to	m/min	10
Smallest inner radius (preformed)	mm	150
Smallest outer radius	mm	300
Rated input power	W	1700
Weight	kg	6.4
Length/width	mm	285/391

B = Flange height

Included accessories

Screwdriver SW 4 mm, universal oil 100 ml, TRUMPF Box 280L

Product features

- Suitable for flange heights from 9 mm – 13 mm and for sheet thicknesses from 0.75 mm – 1.25 mm
- Closes straight as well as curved ducts
- Automatic adjustment to the sheet thickness, for uniform seaming results
- Powerful motor for continuous operation and a high working speed.

Consumables



Drive roll 30°

0135477

Drive roll 75°

0135478

Consumables

Drive roll 30°	0135477
Drive roll 75°	0135478
Universal oil 100 ml	0138648
Lubrication grease G1 25 g	0344969
Lubrication grease G1 250 g	1446686
Lubrication grease G1 900 g	0139440

Accessories

Roll	0135791
Support roll	2287696
Guide rail	0920881
Form piece	0136688
Screwdriver SW 4	0067849
TRUMPF Box 280L	2883043

TruTool F 301



Technical data

Max. sheet thickness		
Steel 400 N/mm ² (min.)	mm	0.45
Steel 400 N/mm ² (max.)	mm	1
Flange height (B):		
for sheet thickness 0.45–1	mm	8–11
Working speed up to	m/min	7
Smallest inner radius (preformed)	mm	150
Smallest outer radius	mm	300
Rated input power	W	550
Weight	kg	5.3
Length/height (electric)	mm	285/356

B = Flange height

Included accessories

TRUMPF Box 280L

Product features

- Suitable for flange heights from 8 mm – 11 mm and for sheet thicknesses from 0.45 mm – 1 mm
- Closes straight as well as curved ducts
- Automatic adjustment to the sheet thickness, for uniform seaming results

Consumables



Drive roll 30°

0145769

Drive roll 75°

0135478

Consumables

Drive roll 30°	0145769
Drive roll 75°	0135478
Lubrication grease G1 25 g	0344969
Lubrication grease G1 250 g	1446686
Lubrication grease G1 900 g	0139440

Accessories

Roll	0135791
Guide rail	0920881
Screwdriver SW 4	0067849

TRUMPF Power fasteners

Whether in ventilation and air conditioning technology, or the construction of containers or apparatus, joining is the most simple and economical method for connecting two metal parts.



Particular strengths:

▪ Perfect connection

For strong, resistant and corrosion-resistant joints in one operation.

▪ User and environmentally friendly

Low-vibration and quiet operation. The process is also emission-free.



▪ No connecting elements

You do not need screws or rivets; interference contours are therefore avoided.

▪ Minimum preparation time

The power fastener can be adapted to the desired application quickly and without problems.

Overview power fasteners



Tips:

- As versatile as your applications: The power fasteners can also be ordered without a mounted punch and die and in this way can be fitted in an entirely individual way. If your total sheet thickness is exactly between two die sizes, select the smaller one.

Overview power fasteners TruTool

TF 350



Technical data

Max. sheet thickness		
Steel 400 N/mm ²	mm	3.5
Max. locking power	kN	25
Max. stroke power	1/s	2
Weight	kg	8.3

Product features

Can be ordered without tool	X
Powerful motor 1700 W	X
Brushless motor	X

Country / order number

DE without tool	2598680
CH without tool	2598681
GB without tool	2598682
USA without tool	2598683



Video power fastener
The machine in operation



Overview power fasteners TruTool

TF 350
LiHD battery 18V

Technical data

Max. sheet thickness		
Steel 400 N/mm ²	mm	3.5
Max. locking power	kN	25
Max. stroke power	1/s	2
Weight	kg	7.8

Product features

Can be ordered without tool	X
Powerful motor 1700 W	
Brushless motor	X

Country / order number

Solo (without battery and charger), without tool	3005652
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Choose the starter set that matches your
solo cordless machine (see page 5)

TruTool TF 350 (without tool) / TruTool TF 350 LiHD battery 18V (solo version) (without tool)



Additional for battery version



Included accessories (version with tool)

Punch, tilting arm for punch, die arm fixed no. 3, stripper for straight sheets, stripper for ducts, hex head wrench SW 3, SW 5, and SW 6, grease gun G1, box for small parts, TRUMPF Box 185XL

Product features

- Rapid stroke rate – up to 120 joining points per minute
- Consistently high joining quality on both coated and uncoated surfaces
- Machine can be ordered with or without tools to facilitate individual configuration

Battery version

- Intelligent battery management, brushless motor and Power Head Technology
- Cordless Alliance System: One battery, many solutions. 100% compatible with all 18V battery machines

Consumables



Consumables

Punch	set of 2, 1264160
Die 1	0111969
Die 2	0111968
Die 2+	0122272
Die 3-	1884875
Die 3	0111967
Stripper for straight sheets	1884874
Stripper for ducts	0112929
Plate	1884876
Plate for ducts	0243189
Grease gun	filled with G1
Lubricating grease G1	25 g
Lubricating grease G1	250 g
Lubricating grease G1	900 g

Accessories

Tilting arm for punch, cpl.	0128748
Punch arm, cpl.	0118129
Tilting arm for die 1, cpl.	sheet thickness 0.8–1.5 mm 0128792
Tilting arm for die 2, cpl.	sheet thickness 1.6–2 mm 0128793
Tilting arm for die 2+, cpl.	sheet thickness 2.1–2.5 mm 0129723
Tilting arm for die 3-, cpl.	sheet thickness 2.6–3 mm 0129724
Tilting arm for die 3-, cpl.	sheet thickness 3.1–3.5 mm 0128794
Fixed arm for die 1, cpl.	sheet thickness 0.8–1.5 mm 0118130
Fixed arm for die 2, cpl.	sheet thickness 1.6–2 mm 0118131
Fixed arm for die 2+, cpl.	sheet thickness 2.1–2.5 mm 0129763
Fixed arm for die 3-, cpl.	sheet thickness 2.6–3 mm 0129764
Fixed arm for die 3-, cpl.	sheet thickness 3.1–3.5 mm 0118132
Plate spring	0030678
Spring element, cpl.	0249303
Rotating assembly	0976671

Accessories

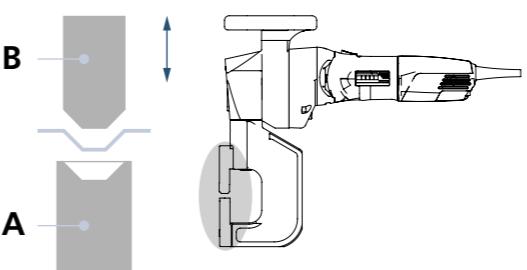
Working station	for fixed machines	1224803
Hex head wrench SW 6	0067865	1398728
Hex head wrench SW 5	0373324	0344969
Hex head wrench SW 3	0067830	0139440
TRUMPF Box 185XL		2931881

Additional for battery version

Starter Kit 18 V DE / CH (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598816
Starter Kit 18 V GB (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598820
Starter Kit 18 V US (2x battery 18V LiHD 4 Ah, 1x charger LG 12-36V)	2598818
Battery 18V LiHD 4 Ah	2598811
Charger LG 12V–36V D / CH	2569784
Charger LG 12V–36V GB	2569786
Charger LG 12V–36V USA	2569785

Select tool

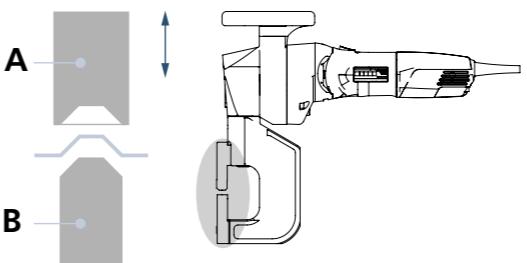
Depending on the application, the TruTool TF 350 can be fitted with tools in various ways. Depending on the material type and thickness, various dies types are available. If your total sheet thickness is exactly between two die sizes, choose the smaller one. A special tool holder (= fixed arm or tilting arm), serving as the matrix receiver belongs to every matrix type.



1. Select material
2. Select sheet thickness
3. Select tool above (B):
 - fixed arm for punch, cpl. or
 - tilting arm for punch, cpl.
4. Select tool below (A):
 - fixed arm for die

2

Material	Sheet thickness in mm				
1 Steel 400 N/mm ²	0.8–1.5	1.6–2	2.1–2.5	2.6–3	3.1–3.5
Steel 600 N/mm ²	0.8–1.5	1.6–2	2.1–2.5		
Aluminium up to 250 N/mm ²	0.8–1	1.1–2	2.1–3	3.1–4	
Die arm	1		2		3
Die	No. 1 0111969	No. 2 0111968	No. 2+ 0122272	No. 3- 1884875	No. 3 0111967
4 Fixed arm for die, cpl.	No. 1 0118130	No. 2 0118131	No. 2+ 0129763	No. 3- 0129764	No. 3 0118132
3 Fixed arm for punch, cpl.			0018129		
Tilting arm for punch, cpl.			0128748		



1. Select material
2. Select overall material thickness
3. Select tool above (A):
 - tilting arm for die cpl. or
 - fixed arm for die cpl.
4. Select tool below (B):
 - fixed arm for punch

2

Material	Sheet thickness in mm				
1 Steel 400 N/mm ²	0.8–1.5	1.6–2	2.1–2.5	2.6–3	3.1–3.5
Steel 600 N/mm ²	0.8–1.5	1.6–2	2.1–2.5		
Aluminium up to 250 N/mm ²	0.8–1	1.1–2	2.1–3	3.1–4	
Die arm	1		2		3
Die	No. 1 0111969	No. 2 0111968	No. 2+ 0122272	No. 3- 1884875	No. 3 0111967
3 Tilting arm for die, cpl.	No. 1 0128792	No. 2 0128793	No. 2+ 0129723	No. 3- 0129724	No. 3 0128794
Fixed arm for die, cpl.	No. 1 0118130	No. 2 0118131	No. 2+ 0129763	No. 3- 0129764	No. 3 0118132
4 Fixed arm for punch, cpl.			0118129		

TRUMPF edge trimmers

In machine, rail carriage and ship construction, TRUMPF deburrers are just as established as in steel construction, in job shops for sheet metal processing or in metalworking shops. They are able to produce straight as well as radial edges.



Particular strengths:

- **For the most diverse applications**
- **No reworking**

For chamfering, rounding and deburring of end edges and for preparing welding seams.

- **Perfect conditions**

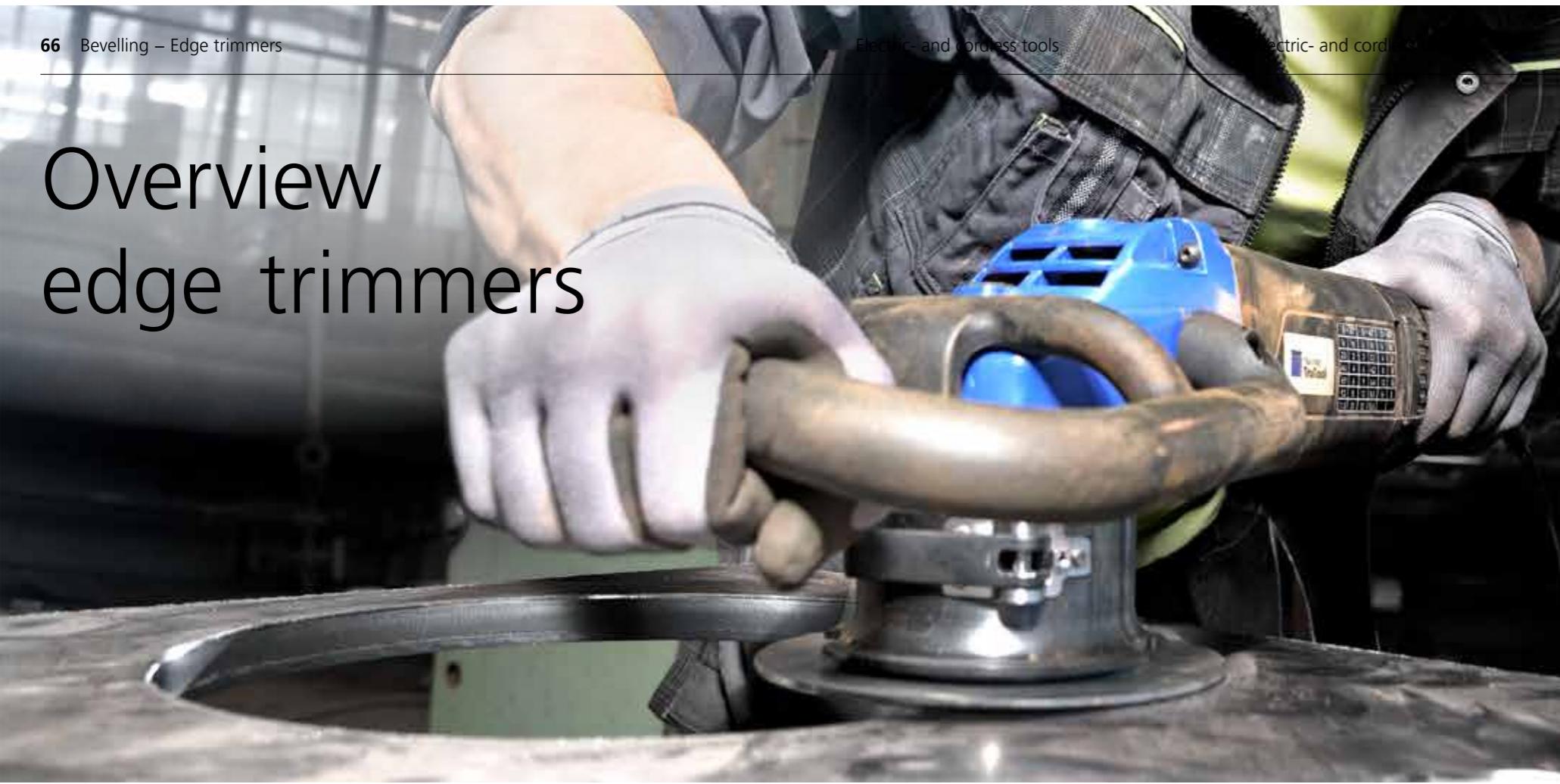
The process is fast and emission-free. The oxide-free surfaces are the ideal preparation for subsequent coatings. The bevel length can be adjusted quickly and without tools.

- **Ready for use fast**

The chamfer height can be set quickly and without tools.



Overview edge trimmers



Tips:

- In order to apply the maximum bevel length is recommended to work in two steps. For working comfortably and with little effort.

Overview edge trimmers TruTool

TKA 700



Technical data

Bevel angles		45°
Max. bevel length steel 400 N/mm ²	mm	7
Max. bevel height steel 400 N/mm ²	mm	4.9
Working speed up to	m/min	4
Weight	kg	3.9

Product features

3-way reversible cutters	X
4-way reversible cutters	

Country / order numbers

DE without tool	2622919
CH without tool	2623081
GB without tool	2623083
USA without tool	2623085



[Video edge trimmers](#)
The machines in daily use



Overview edge trimmers TruTool

TKA 1500



Technical data

Bevel angles		45°
Max. bevel length steel 400 N/mm ²	mm	15
Max. bevel height steel 400 N/mm ²	mm	10.6
Working speed max.	m/min	1.5
Weight	kg	10

Product features

3-way reversible cutters	X
4-way reversible cutters	X

Country / order numbers

DE without tool	2744092
CH without tool	2744096
GB without tool	2744097
USA without tool	2744099



TruTool TKA 700 (without tool)



Technical data							
Bevel angles		30°		45°		60°	
Max. bevel length (ls)		ls	hs	ls	hs	ls	hs
Steel 400 N/mm ²	mm	7	6.1	7	4.9	7	3.5
Steel 600 N/mm ²	mm	3.7	3.1	3.7	2.5	3.7	1.8
Steel 800 N/mm ²	mm	2.3	1.8	2.3	1.6	2.3	1.1
Aluminium 250 N/mm ²	mm	10	6.5	10	6.4	10	5
Minimum sheet thickness	mm	1.5 + hs					
Smallest inner radius	mm	18					
Smallest hole diameter Ø	mm	35					
Working speed up to	m/min	4					
Rated input power	W	1700					
Weight	kg	3.9					
Length/width	mm	397/149					

Included accessories

Head key wrench, TORX - screwdriver, socket wrench, single head wrench, protective eyewear, box for small parts, TRUMPF Box 280L

Product features

- 3-way reversible cutters
- Cutter mounts available for 0° and 15° - 60 and for R2-R3-R4 radii
- For bores from 35 mm diameter
- Machine can be ordered with or without tools to facilitate individual configuration

Consumables

Cutter	Cutter radius 2	Cutter radius 3	Cutter radius 4	Cutter CR	Cutter CR radius 2
1232627 set of 10	1232676 set of 10	1232671 set of 10	1630310 set of 10	1232628 set of 10	1232691 set of 10

Consumables

Cutter aluminium	Cutter edge radius 2/4
1232629 set of 10	1266784 set of 10

Consumables

Cutter	set of 10, 1232627
Cutter radius 2	set of 10, 1232676
Cutter radius 3	set of 10, 1232671
Cutter radius 4	set of 10, 1630310
Cutter CR	set of 10, 1232628
Cutter CR radius 2	set of 10, 1232691
Cutter aluminium	set of 10, 1232629
Cutter edge radius 2/4	set of 10, 1266784

Accessories

Cutter mount 15° with blade wheel Ø 29.6 x 11.6 mm (h) for 3 cutters	1412639
Cutter mount 20° with blade wheel Ø 29.6 x 11.6 mm (h) for 3 cutters	1619933
Cutter mount 25° with blade wheel Ø 29.6 x 11.6 mm (h) for 3 cutters	1419177
Cutter mount 30° with blade wheel Ø 29.6 x 12.3 mm (h) for 3 cutters	1237683
Cutter mount 35° with blade wheel Ø 29.6 x 12.3 mm (h) for 3 cutters	1256570
Cutter mount 40° with blade wheel Ø 29.6 x 12.3 mm (h) for 3 cutters	1620265
Cutter mount 45° with blade wheel Ø 22 x 12.5 mm (h) for 3 cutters	1227954
Cutter mount 50° with blade wheel Ø 22 x 12.5 mm (h) for 3 cutters	1429605
Cutter mount 55° with blade wheel Ø 22 x 12.5 mm (h) for 3 cutters	1251684
Cutter mount 60° with blade wheel Ø 22 x 12.5 mm (h) for 3 cutters	1257861
Cutter mount 0° with blade wheel Ø 20 mm for 3 cutters	1645122
Cutter mount R with blade wheel Ø 20 mm for 3 cutters	1663473
Cutter mount R2 with blade wheel for edge radius 2 mm, sheet thickness 1.5 - 2.5 mm	1265985
Cutter mount R4 with blade wheel for edge radius 4 mm, sheet thickness 2.5 - 5.5 mm	1264547

Accessories

Cutter mount R 2-sided plasma with blade wheel	1484142
Blade wheel cpl. 15° - 25° Ø 29.6 x 11.8 mm	1414170
Blade wheel cpl. 30° - 40° Ø 29.6 x 12.3 mm	1237495
Blade wheel cpl. 45° - 60° Ø 22 x 12.5 mm	1214439
Blade wheel for thin sheet Ø 22 x 14.5 mm	1237451
Special wheel for cutter mount R2	1294750
Special wheel for cutter mount R4	1294749
Blade wheel cpl. R (Ø19.75)	1227953
Blade wheel R plasma	1484526
Blade wheel cpl. R2 Plus	1266024
Blade wheel cpl. R4 Plus	1264586
Supporting plate Ø 76 cpl.	1315258
Front edge cutter mount	1645165
Lamination shett (5 Stück)	1234851
Deburring plate cpl.	1236998
Distance plate and safety plate	1265501
Box for small parts	0353966
Protective eyewear	2488915
Head key wrench	0353531
TORX - screwdriver TX 15x60	0353793
Socket wrench	1241272
Single head wrench	0068012
TRUMPF Box 280L	2883043

TruTool TKA 700

Cutter	Cutter Steel 400 N/mm ²	Cutter Alu 250 N/mm ²	Cutter CR 800 N/mm ²	Cutter mount with integrated blade wheel	Blade wheel
Bevel 15°				1412639	Ø 29.6 x 11.6 mm: 1414170
Bevel 20°				1619933	
Bevel 25°				1419177	
Bevel 30°				1237683	Ø 29.6 x 12.3 mm: 1237495
Bevel 35°				1256570	
Bevel 40°				1620265	Ø 22 x 12.5 mm: 1214439
Bevel 45°				1227954	Thin sheet metal Ø 22 x 14.5 mm: 1237451
Bevel 50°				1429605	
Bevel 55°				1251684	
Bevel 60°				1257861	
Bevel 0°				1645122*	
Radius 2	1232676 (10x)		1232691 (10x)		
Radius 3	1232671 (10x)		–	1663473	Ø 20 mm: 1227953
Radius 4	1630310 (10x)		–		
Welded edge radius R2 PLUS		–	–	1265985	Ø 29/27 mm raised 1266024
Welded edge radius R4 PLUS	1266784 (10x)	–	–	1264547	Ø 27/24 mm raised 1264586

* Cutter mount without blade wheel

TruTool TKA 1500 (without tool)



Technical data

Bevel angles	30°	37.5°	45°	60°
Max. bevel length (ls)	ls	ls	ls	ls
Max. bevel height (hs)	hs	hs	hs	hs
Steel 400 N/mm ²	mm	15	13	15
Steel 600 N/mm ²	mm	12	10,4	12
Steel 800 N/mm ²	mm	10	8,7	10
Aluminium 250 N/mm ²	mm	15	13	15
Minimum sheet thickness	mm	3 + hs		
Smallest inner radius	mm	30		
Smallest hole diameter Ø	mm	55		
Working speed up to	m/min	1,5		
Rated input power	W	2600		
Weight	kg	10		
Length/width	mm	679 / 197		

Included accessories

Hexagon wrench key set, guide vence, grease G3, protective eyewear, box for small parts, insertion aid, carrying case H4054 3

Product features

- 4-way reversible cutters, 3-way reversible radius cutters
- Cutter mounts available for 30°, 37.5°, 45°, 60° and for R2-R3-R4 radii
- Maximum stability with optimum pressure: for safe and precise machine control
- For bores from 55 mm diameter
- Machine can be ordered with or without tools to facilitate individual configuration

Consumables

Cutter 2420323 set of 10	Cutter radius 2 1232676 set of 10	Cutter radius 3 1232671 set of 10	Cutter radius 4 1630310 set of 10	Cutter CR radius 2 1232691 set of 10

Consumables

Cutter ST / CR / AL	set of 10, 2420323
Cutter radius 2	set of 10, 1232676
Cutter radius 3	set of 10, 1232671
Cutter radius 4	set of 10, 1630310
Cutter CR radius 2	set of 10, 1232691
Lubricating grease G1	25 g 0344969
Lubricating grease G1	250 g 1446686
Lubricating grease G1	900 g 0139440
Lubricating grease G3	100 g 0353969
Punch and nibble oil (steel)	500 ml 0103387
Accessories	
Cutter mount 30°	2423975
with integrated blade wheel Ø 36.2 mm for 4 cutter	
Cutter mount 37.5°	2731086
with integrated blade wheel Ø 36.2 mm for 4 cutter	
Cutter mount 45°	2423973
with integrated blade wheel Ø 36.2 mm für 4 cutter	

TruTool TKA 1500

Cutters for steel / high steel / aluminium

Cutter mount with integrated blade wheel

Chamfer 30°

2420323 (10x)



Chamfer 37.5°

Chamfer 45°

Chamfer 60°

Cutter radius for steel / aluminium

Cutter radius CR

Radius 2

1232676 (10x)



1232691 (10x)



Radius 3

1232671 (10x)



-

Radius 4

1630310 (10x)



-

For our top-of-the-line edge trimmer TruTool TKA 1500, we now offer a guide fence for processing long, straight sheets. This makes the run-in to the sheet metal extraordinarily easy.

A positive side effect: the guide vence also serves as a practical protection against chips.



Advantages: edge trimmers

- No post-processing, dimensionally accurate bevel quality and uniform flange height
- No sparks
- Burr-free and oxide-free cutting area, with no emissions. Perfect preparation for subsequent coating
- High working speed
- Quick and tool-free setting of the chamfer length
- No sheet thickness limit
- Low feed force required



TRUMPF bevellers

The bevellers have proven themselves in machine, rail carriage and ship construction, as well as in steel construction, in job shops for sheet metal processing and in metalworking shops. They ensure even, oxide-free and metallically smooth edges on flat sheet metal, tubes, interior cutouts and curves.



Particular strengths:

▪ No reworking

With the beveller, you can prepare high-quality welding seams in a single operation.

▪ Long tool life

The cutting tools can be reground many times.



▪ High-quality welding seams

Precise surface roughness and oxide-free surfaces guarantee highly durable weld connections.

▪ Perfect results

Cutting edges free from emissions and oxides ensure metallically free K, V, X and Y edges.

▪ The right setting

It is quick and easy to adjust the settings for the chamfer height and sheet thickness.

▪ Quick working speed

The beveller enables you to progress quickly with your work.

Overview bevellers



Tips:

- With the TruTool TKF 700 you have the choice of three carriers with angles of 30°, 37.5° and 45°. The TruTool TKF 1500 models allow you to continuously adjust the bevel angles from 20° - 55°.

Overview bevellers TruTool



Technical data

Bevel angles	30°	37.5°	45°
Max. bevel length (ls) Max. bevel height (hs)	mm	ls	hs
Steel 400 N/mm ²	mm	7	5
Working speed	m/min	1.5	
Weight	kg	5.3	

Product features

Carriers for bevel angles 30° 37.5° 45°	X
Bevel angles easily adjustable from 20° to 55°	
No extra tool required to adjust the bevel height and sheet thickness	X
With 2 speed	

Country / order numbers

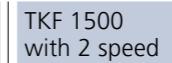
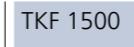
	30° 37.5° 45°
DE	2574824 2598701 2598707
CH	2598685 2598702 2598708
GB	2598686 2598703 2598709
USA	2598687 2598704 2598710



[Video bevellers](#)
The machines in daily use



Overview bevellers TruTool



Technical data

Bevel angles	20°–45°		20°–45°		20°–45°		
Max. bevel length (ls) Max. bevel height (hs)	mm	ls	hs	ls	hs	ls	hs
Steel 400 N/mm ²	mm	15	10.6	15	10.6	15	10.6
Working speed	m/min	2		1.25		2	
Weight	kg	16.5		19.5		19.5	

Product features

Carriers for bevel angles 30° 37.5° 45°	
Bevel angles easily adjustable from 20° to 55°	X
No extra tool required to adjust the bevel height and sheet thickness	
With 2 speed	X

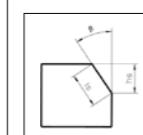
Country / order numbers

DE	2606420	2606424
CH	2606421	2606425
GB	2606422	2606426
USA	2606423	2606427

TruTool TKF 700



Technical data							
Bevel angles		30°		37.5°		45°	
Max. bevel length (ls)	mm	ls	hs	ls	hs	ls	hs
Steel 400 N/mm ²	mm	7.0	6.1	7.0	5.6	7.0	5.0
Steel 600 N/mm ²	mm	5.7	4.9	5.7	4.5	5.7	4.0
Steel 800 N/mm ²	mm	4.0	3.5	4.0	3.2	4.0	3.0
Sheet thickness	mm	1–15					
Smallest inner radius	mm	40					
Working speed	m/min	1.5					
Rated input power	W	1700					
Weight	kg	5.3					
Length/width	mm	342/240					



Included accessories

Cutter standard, roller guide cpl., grip, TORX screwdriver, screwdriver SW 4, hex head wrench SW 5, grease gun G1, TRUMPF Box 185XL

Product features

- Mount pieces for bevel angles 30°, 37.5° or 45°
- You can rotate the cutting direction by 90° to the right or left
- Pipe processing with inner diameter from 80 mm
- Interior cut-outs from diameter 90 mm and radii from 40 mm

Consumables

Cutter standard	CR cutter	Cutter mount 30°, 37.5° or 45°
132371 set of 2	0132740 set of 2	0134609 30° 0259379 37,5° 0977765 45°

Electric- and cordless tools

Consumables

Cutter standard	set of 2, 0132371
CR cutter	set of 2, 0132740
Cutter mount 30°	0134609
Cutter mount 37,5°	0259379
Cutter mount 45°	0977765
Lubricating grease gun 70g	1369906
Lubricating grease G1 25 g	0344969
Lubricating grease G1 250 g	1446686
Lubricating grease G1 900 g	0139440
Punch and nibble oil für steel 500 ml	0103387

Accessories

Carrier 30°	0977770
Carrier 37,5°	0977769
Carrier 45°	0977767
Grip	0131063
Support roll cpl.	0131559
Roller guide cpl.	0130868
Work station	0977764
TORX screwdriver	TX25
Hex head wrench SW 5	0131549
Screwdriver SW 4	0067849
TRUMPF Box 185XL	2931881

TruTool TKF 1500



Technical data

Bevel angles		20°–45°	
Bevel angles (with special stripper)		20°–55°	
Max. bevel length (ls)		ls	hs
Max. bevel height (hs)			
Steel 400 N/mm ²	mm	15	10.6
Steel 600 N/mm ²	mm	9	6.4
Steel 800 N/mm ²	mm	6	4.2
Sheet thickness	mm	4–40	
Sheet thickness with adjustment set	mm	40–160	
Smallest inner radius	mm	55	
Working speed	m/min	2	
Rated input power	W	2600	
Weight	kg	16.5	
Length/width	mm	554/361	

Bevel length (ls) for all bevel angles. Bevel height (hs) for 45°

Included accessories

Cutting tool standard, roll holder right, grip socket, grip pipe, chip box, hexagonal screw M 10 x 20 and M 10 x 25, key AL 17, hex head wrench 6 mm, Punch and nibble oil for steel, tube grease S1, grease gun, setting gauge, carrying case H4054 1

Product features

- Powerful 2600 W motor for permanent load capacity
- Bevelling angle easily adjustable from 20° to 55°
- Integrated hand protection, for high degree of work safety and low vibration work
- Interior cut-outs from diameter 130 mm and radii from 55 mm.

TruTool TKF 1500 with 2 speed



Technical data

Bevel angles		20°–45°		20°–45°	
Bevel angles (with special stripper)		20°–55°		20°–55°	
		1 st gear	2 nd gear		
Max. bevel length (ls)		ls	hs	ls	hs
Max. bevel height (hs)					
Steel 400 N/mm ²	mm	15	10.6	15	10.6
Steel 600 N/mm ²	mm	11	7.8	9	6.4
Steel 800 N/mm ²	mm	9	6.4	6	4.2
Sheet thickness	mm	4–40			
Sheet thickness with adjustment set	mm	40–160			
Smallest inner radius	mm	55			
Working speed	m/min	1.25	2		
Rated input power	W	2600			
Weight	kg	19.5			
Length/width	mm	607/361			

Bevel length (ls) for all bevel angles. Bevel height (hs) for 45°

Included accessories

Cutting tool standard, roll holder right, grip socket, grip pipe, chip box, hexagonal screw M 10 x 20 and M 10 x 25, key AL 17, hex head wrench 6 mm, Punch and nibble oil for steel, tube grease S1, grease gun, setting gauge, carrying case H4054 1

Product features

- Powerful 2600 W motor for permanent load capacity
- 2-speed version for adjusting the stroke rate. For high strength materials.
- Bevelling angle easily adjustable from 20° to 55°
- Integrated hand protection, for high degree of work safety and low vibration work
- Interior cut-outs from diameter 130 mm and radii from 55 mm.

Consumables

Cutting tool standard	Cutting tool CR	Cutting tool CR 5575	Cutting tool high performance CR	Glide box	Stripper
1263021 set of 2 1263029 set of 10	1264417 set of 2 1264418 set of 10	1327480 set of 2 1327482 set of 10	1264420 set of 2 1264432 set of 10	1884873	0023242

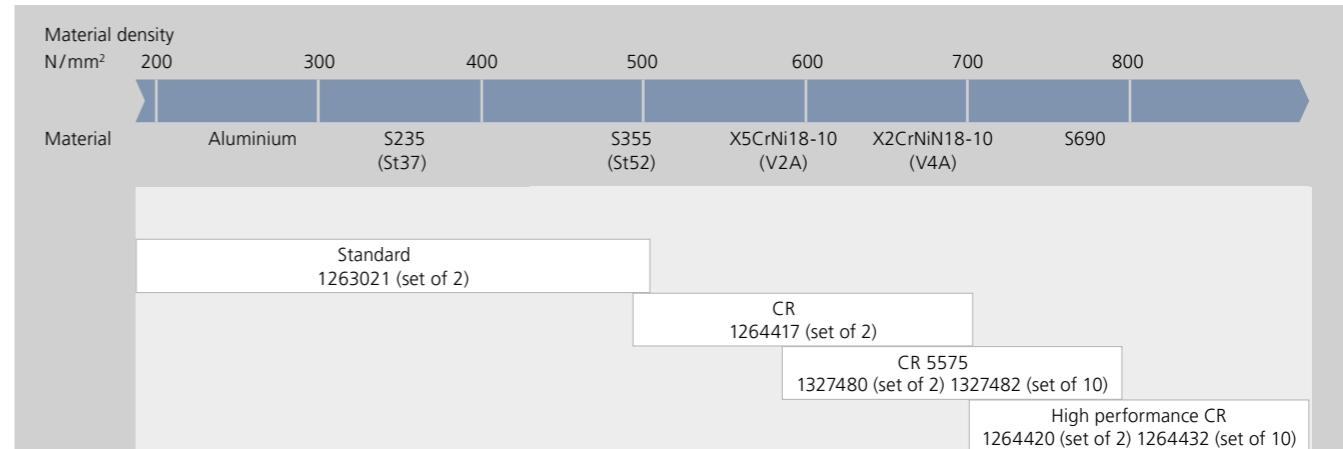
Consumables

Cutting tool standard	set of 2, 1263021
Cutting tool CR	set of 2, 1264417
Cutting tool CR 5575	set of 2, 1327480
Cutting tool high performance CR	set of 2, 1264420
Glide box	1884873
Stripper	0023242
Grease gun	0068624
Lubricating grease G1	25 g 0344969
Lubricating grease G1	250 g 1446686
Lubricating grease G1	900 g 0139440
Lubricating grease S1	250 g 0385478
Punch and nibble oil for steel	500 ml 0103387

Accessories

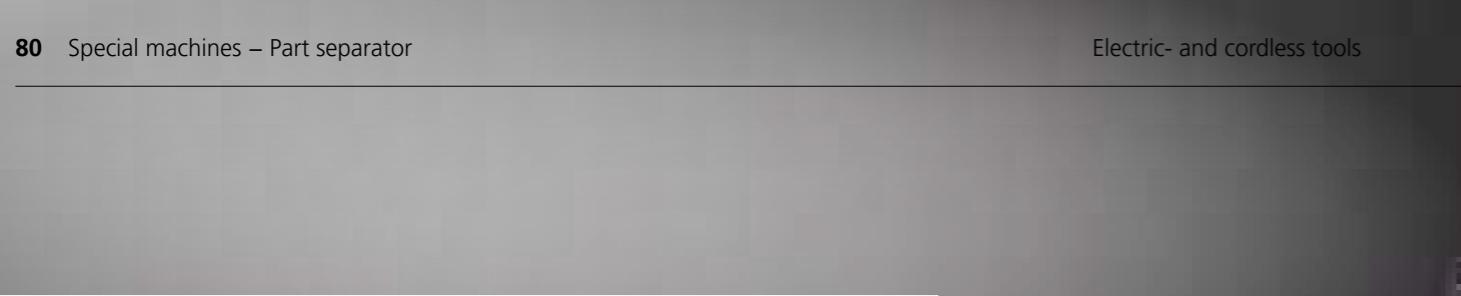
Adjustment set cpl. for 40–80 mm sheet thickness	0023203
Adjustment set cpl. for 80–120 mm sheet thickness	0023204
Adjustment set cpl. for 120–160 mm sheet thickness	0027799
Roll holder, including stripper, pipe-Ø 90–200 mm	0005123
Adapter for pipe machining, pipe-Ø 30–120	0027798
Special stripper 55°	0032119
Roll holder right coupling	1238982
Roll holder left coupling	1240848
Grip pipe	0023206
Grip socket	0023229
Box for small parts	0353966
Chip box	0023209
Suspension bracket	0023210
Setting gauge	1411767
Working station without stand	1343474
Hex head wrench SW 5	0373324
Hex head wrench SW 6	0118860
Key AL 17	0078310
Carrying case H4054 1	2277078

Recommendation cutting tool for TKF 1500 | TKF 1500 with 2 speed



TRUMPF part separator

If small parts are cut on 2D laser cutting machines, they remain connected to the scrap skeleton of the sheet metal by nano- or microjoints. With the pneumatic TruTool PS 100 part separator, we offer you an efficient solution for removing parts quickly and easily.



Particular strengths:

- **High quality**
Thanks to the rubberized hammer insert, there is no tilting or damage when removing the small parts.
- **Quick work speed**
Separation of parts is up to 10x faster compared to manual removal. Even for small parts with recesses
- **Application**
With the TruTool PS 100 you can separate connecting parts of up to 12 mm, no matter whether steel, chrome steel, aluminum or special steel is being processed.
- **Standard - Soft - Hard**
Use different hammer inserts to suit the material and sensitivity of the parts.

Part separator

Tips:

- Vary the holding position while working to achieve perfect ergonomics, which ensures relief and high efficiency.

Part separator
TruTool

PS 100



Technical data

Connecting thread	"	1/4
Air consumption at 6 bar	m ³ /min	0.06-0.12
Max. operating pressure	bar	6
Scrap skeleton thickness (max)	mm	12

Product features

Perfect cutting edge without fraying	X
Cuts all common fiber composite materials, even aramide	X
Low dust formation and without smoke	X

Country / order numbers

EN	2086919
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Video part separator
The machine in daily use



TruTool PS 100



Technical data

Max. material thickness *CFRP/GFRP/AFRP	"	1/4
Start hole diameter	m ³ /min	0.06-0.12
Smallest radius	bar	6
Working speed up to	mm	12
Rated input power	1/min	500 – 1500
Weight	kg	1.3
Length/width	mm	223 x 88

Included accessories

Compressed air connection ISO (integrated), compressed air connection ARO, hammer insert standard (integrated), allen key DIN 911-5 mm and 6 mm

Product features

- Removal of laser-cut small parts from the scrap skeleton
- Up to 10x faster than manual removal
- Separates nanojoint and microjoint connections up to 12 mm
- Ergonomic and user-friendly: the machine can be guided at the machine head and the handle
- Option of changing holding positions; avoids remaining in one position
- With the rubberized hammer tip, there is no tilting or damage during removal

Consumables



Standard hammer insert

2700048



Hard hammer insert

2598673



Soft hammer insert

2761731



O-ring set

2598672



Disc

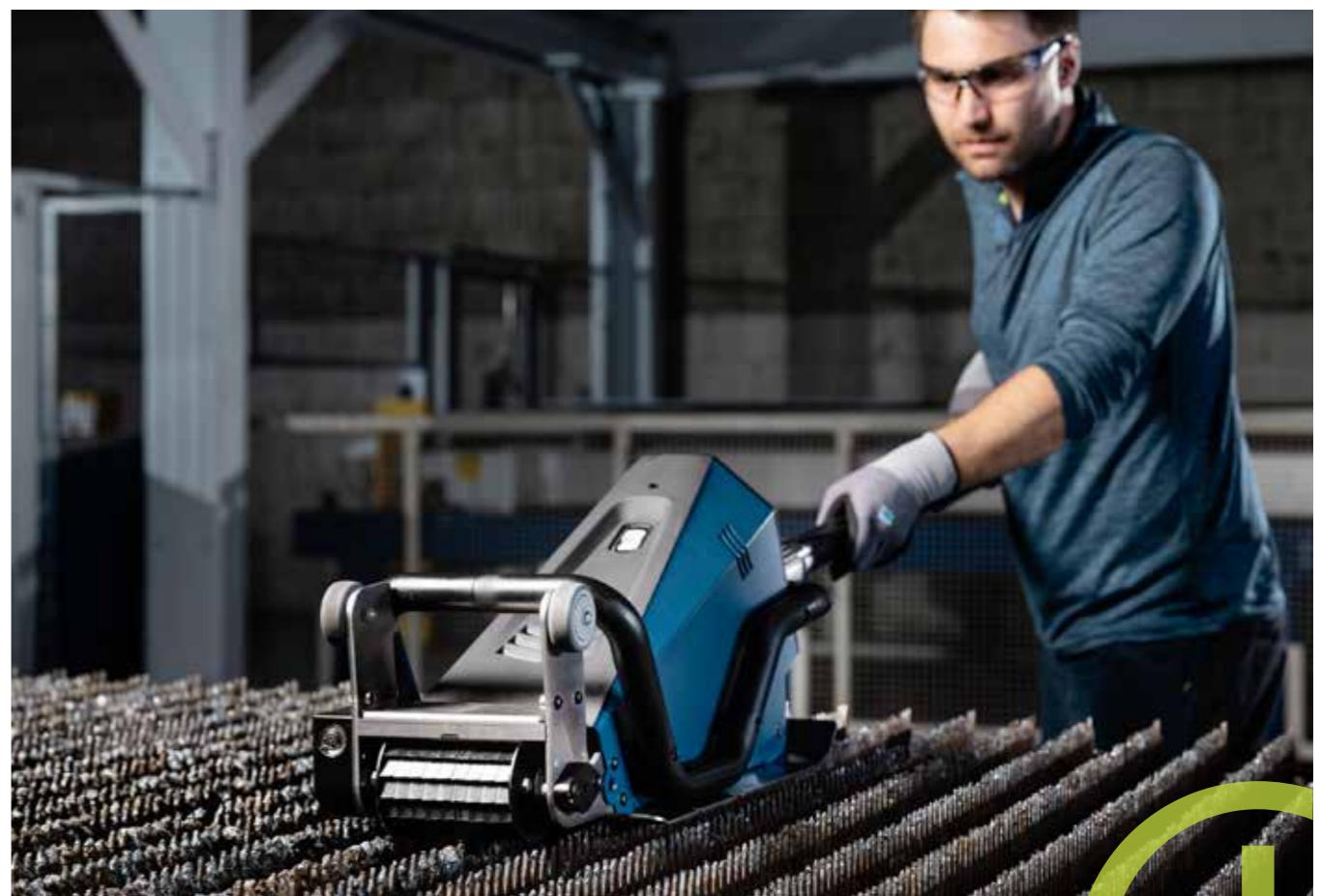
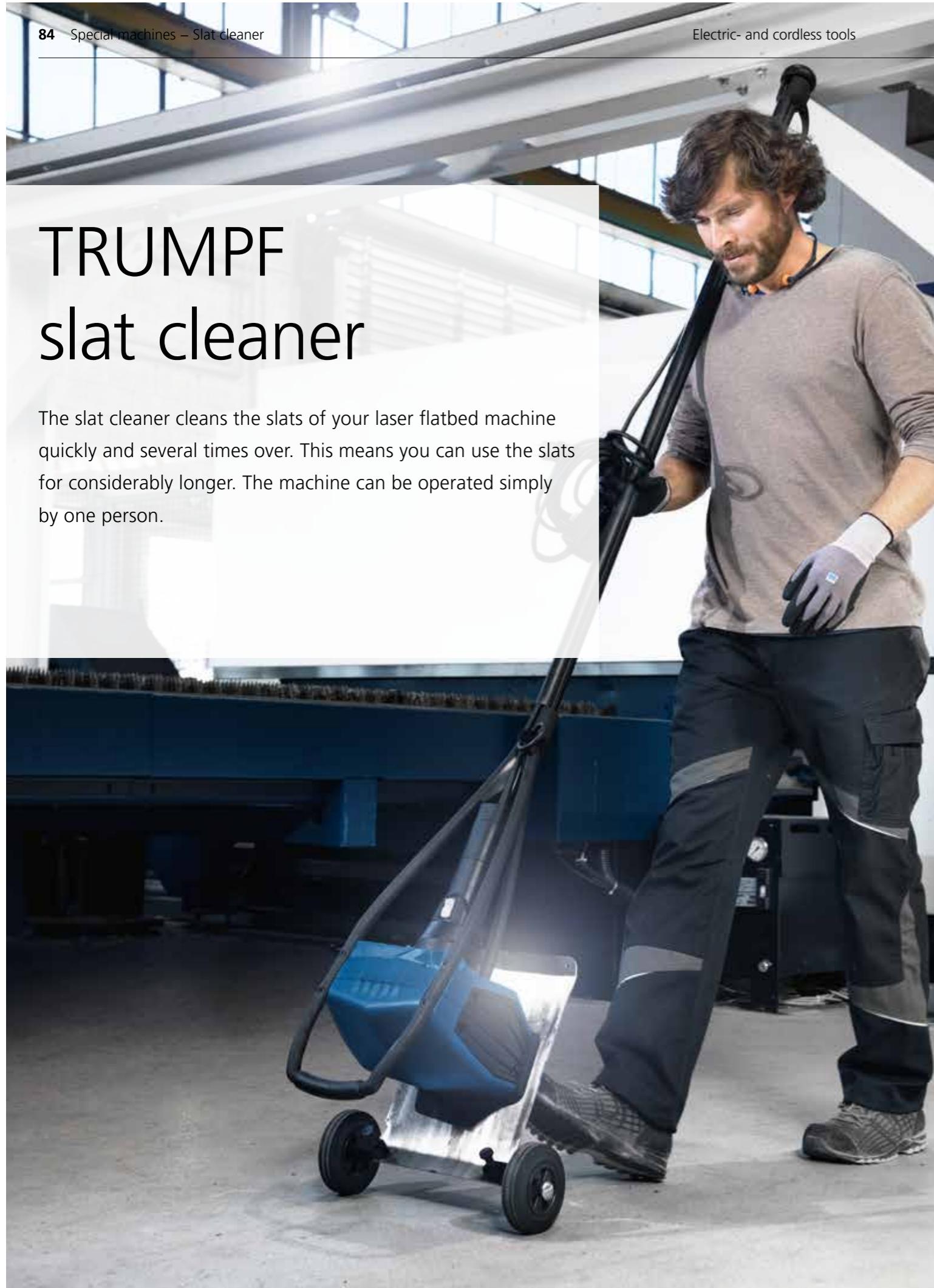
2601542

Material de consumo

Standard hammer insert	2700048
Hard hammer insert	2598673
Soft hammer insert	2761731
O-ring set	2598672
Disc	2601542
Lubricating grease G1	25 g
Lubricating grease G1	250 g
Lubricating grease G1	900 g

TRUMPF slat cleaner

The slat cleaner cleans the slats of your laser flatbed machine quickly and several times over. This means you can use the slats for considerably longer. The machine can be operated simply by one person.

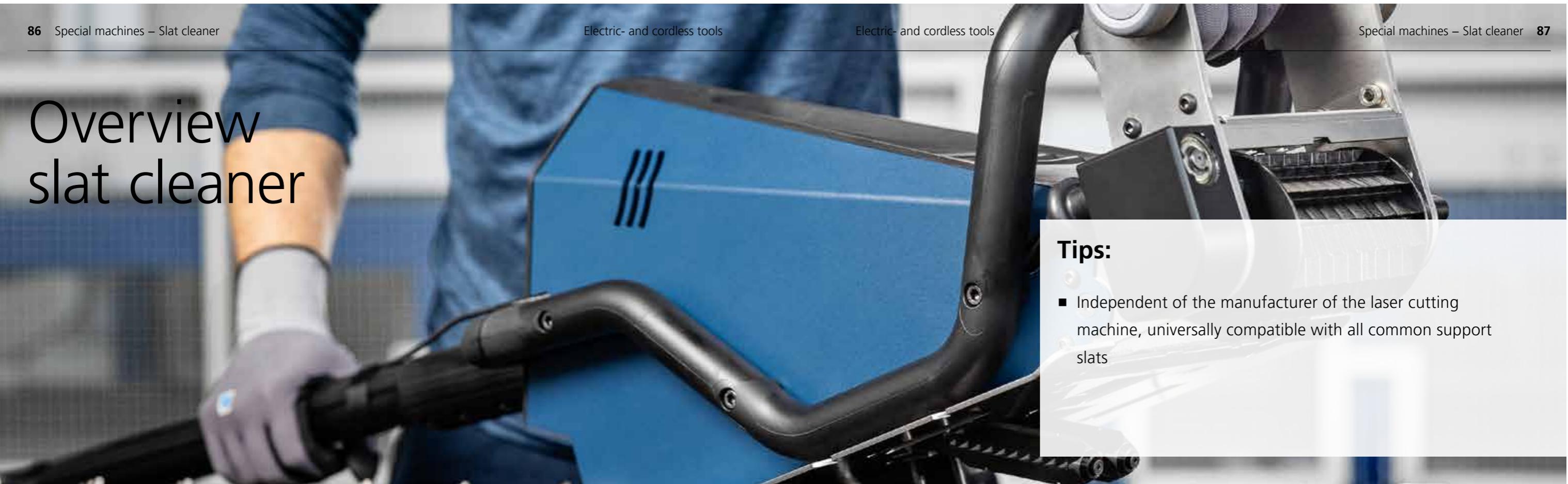


Particular strengths:

- **Diverse area of application**
Well-suited for a variety of materials, even for stubborn stainless steel slag.
- **Highest quality**
Slats which are cleaned regularly increase process reliability and the quality of the produced parts.
- **Multiple cleaning**
Multiple cleaning means an increased service life before having to replace the slats.
- **Automatic adjustment**
The slat cleaner automatically adapts to different slag thicknesses of up to 25 mm.



Overview slat cleaner



Tips:

- Independent of the manufacturer of the laser cutting machine, universally compatible with all common support slats

Overview slat cleaner
TruTool

TSC 100



Technical data

Support slat thickness	mm	2–3.9
Max. slag thickness	mm	25
Working speed up to	m/min	8
Weight	kg	18

Product features

Repeated cleaning of supports slats possible	X
Can be operated by just one person	X
Electronic seal control	X

Country / order numbers

DE	2574740
CH	2598580
GB	2598601
USA	2598602

Overview slat cleaner
TruTool

TSC 200



Technical data

Support slat thickness	W	> 6000
Max. slag thickness	mm	25*
Working speed up to	m/min	10
Weight	kg	19,8

Product features

Repeated cleaning of support slats possible	X
Can be operated by just one person	X

Country / order numbers

DE	2816095
CH	2843397
GB	2843399
USA	2843398

*for > 15 mm slag: work with the optional feed drive

TruTool TSC 100



Technical data

For laser power	W	< 10000
Support slat thickness	mm	2 - 6,9
Max. slag thickness	mm	25
Min. spacing between support slats	mm	33,5
Working speed up to	m/min	8
Rated input power	W	1700
Service indicator		yes
Weight	kg	18
Length / height	mm	2104/342

Video slat cleaner
The machine in daily use

TruTool TSC 200



Technical data

For laser power	W	> 6000
Support slat thickness	mm	2 - 4
Max. slag thickness	mm	25*
Min. spacing between support slats	mm	33,5
Working speed up to	m/min	8
Rated input power	W	1700
Service indicator		yes
Weight	kg	19,8
Length / height	mm	2002/430

* for > 15 mm slag: work with the optional feed drive

Video slat cleaner
The machine in daily use

Included accessories

Cleaning tool (no. 3 incl. seal), seal PUR 1,5 mm, handle cpl., transport unit, hexagon head screw 4 mm and 6 mm, lubricating grease G1 (grease gun)

- The slats do not need to be removed for cleaning
- It can be universally used on all common support slats, regardless of the manufacturer of the laser cutting machine

- Quickly and thoroughly removes the slag
- Can be operated by just one person
- On a laser cutting machine with pallet changer, you can clean the slats even during the cutting process

Included accessories

3 mm tool (for slat thickness 3 - 4 mm), slide plate, handle bar, lubricating grease G1 250 g, lubricating grease G1 (grease gun)

Product features

- The slats do not need to be removed for cleaning
- It can be universally used on all common support slats, regardless of the manufacturer of the laser cutting machine

- Quickly and thoroughly removes the slag
- Can be operated by just one person
- On a laser cutting machine with pallet changer, you can clean the slats even during the cutting process

Consumables

Cleaning tool no. 2 cpl. 1644868 set of 2	Cleaning tool no. 3 cpl. 1644867 set of 2	Seal PUR with monitoring function 2046587 1 piece	Seal 1633583 1 piece	Set (4x sliding disk, 2x seals) 1681498 set of 1	

Consumables

Cleaning tool no. 2 cpl.	2 - 2,9 mm	set of 2, 1644868
Cleaning tool no. 3 cpl.	3 - 3,9 mm	set of 2, 1644867
Seal PUR with monitoring function		2046587
Seal		1633583
Set sliding disk with seals (4x sliding disk, 1x seal, 1x seal with monitoring function)		1681498
Grease gun filled with G1	70 g	1369906
Lubricating grease G1	25 g	0344969
Lubricating grease G1	250 g	1446686
Lubricating grease G1	900 g	0139440

Accessories

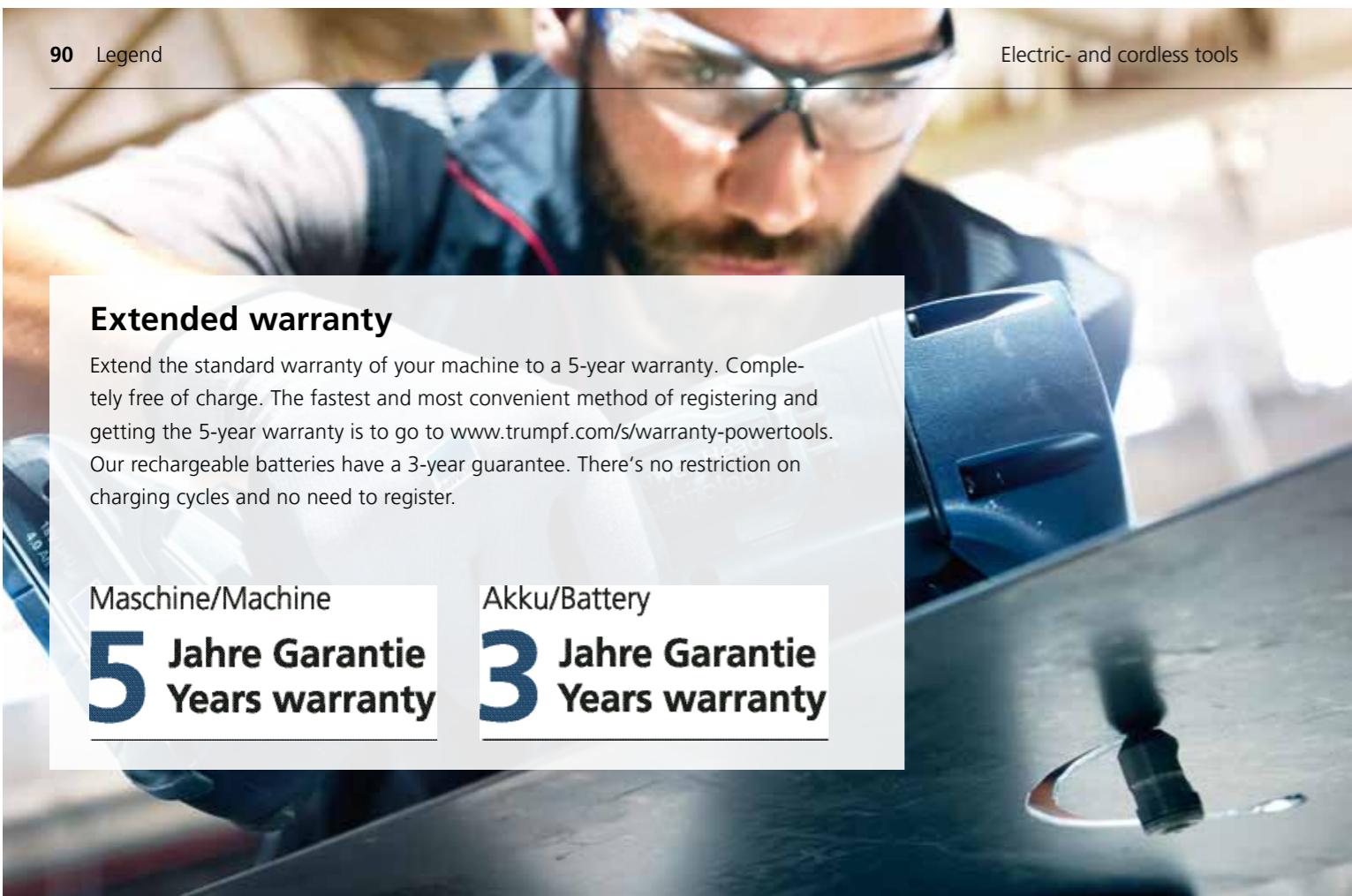
Guide plate	1619017
Distance plate	1734714
Handle cpl.	1819918
Bow-handle cpl.	1661331
Transport unit	1634956
Hexagon head screw	4 mm
Hexagon head screw	6 mm

Consumables

Cleaning tool 3 mm	3 - 4 mm	set of 2, 2834867
Cleaning tool 2 mm	2 - 2,9 mm	set of 2, 2835492
Grease G1	25 g	0344969
Lubricating grease G1	25 g	0344969
Lubricating grease G1	250 g	1446686
Lubricating grease G1	900 g	0139440

Accessories

Slide plate	2806224
Handle bar	2887070
Handle bar, extension (2.5 m)	2835575
Forward feed	2913568
Grease gun filled with G1	70 g
	1369906



Extended warranty

Extend the standard warranty of your machine to a 5-year warranty. Completely free of charge. The fastest and most convenient method of registering and getting the 5-year warranty is to go to www.trumpf.com/s/warranty-powertools. Our rechargeable batteries have a 3-year guarantee. There's no restriction on charging cycles and no need to register.

Maschine/Machine

5 Jahre Garantie
Years warranty

Akku/Battery

3 Jahre Garantie
Years warranty

Legend

You can find the symbols on the machine pages



LiHD Technology

Battery-powered machines with 12V drive.



LiHD Technology

Battery-powered machines with 18V drive.



Brushless motor

Low-wear and tear motor for maximum longevity.



Quick & Easy

Quick and easy tool change.



Several times rotatable

The cutters can be turned twice and ensure a long service life.



Several times rotatable

The cutters can be turned 4 times and ensure a long service life.



Turnable and regrindable several times

Cutting tools up to 2-fold turnable and regrindable. For long service life.



Turnable and regrindable several times

Cutting tools up to 4-fold turnable and regrindable. For long service life.



Low-vibration

Minimal vibration values and highest user friendliness.



Rotating punch

Ensures regular wear and long service life.



Pneumatic drive

Compressed air as drive medium.



Light-weight

Low machine weight for low-fatigue work.



Integrated lubrication

For a constant cutting quality and long tool service life.



Quick-acting brake

Safe working due to fast tool stop.



Softgrip

Ensures optimum and convenient machine control and minimizes vibration.



Speed governor

Adjustable speed for material-specific working and perfect results (only for 230 V machines).



Smooth start

Ergonomic work through smooth starting.



Overload protection

Protects the motor from over-heating.



Restart protection

Prevents unwanted starting after power interruptions.



Optimum protection

Avoidance of hazardous dust.



Safety clutch

Safe working by decoupling the power unit in case of unexpected tool stop.

Overview TRUMPF Boxes and inserts

Type	145M 2909545	165L 2883101	185XL 2931881	280L 2883043	H4054 1 2277078	Insert	Order no.
External dimensions HxWxL mm Internal dimensions HxWxL mm Weight kg:	446 x 345 x 145 429 x 317 x 110 1.9	496 x 296 x 165 479 x 268 x 130 1.9	596 x 396 x 185 577 x 361 x 148 3.5	496 x 296 x 280 479 x 268 x 245 2.5	158 x 596 x 396 124 x 545 x 330 3.4		

Electric machine

TruTool S 450		X				165L 4	2931466
TruTool N 200		X				165L 2	2873029
TruTool N 350		X				165L 3	2873030
TruTool N 500		X				165L 3	2873030
TruTool N 700			X			185XL 1	2931881
TruTool F 125		X				165L 1	2873028
TruTool F 140		X				165L 1	2873028
TruTool F 300			X			280L 1	2873123
TruTool F 301			X			280L 1	2873123
TruTool TF 350			X			185XL 1	2931881
TruTool TKA 700			X			280L 2	2873122
TruTool TKF 700			X			185XL 1	2931881

Battery machine

TruTool C 160	X					145M 1	2909545
TruTool C 200		X				165L 1	2873028
TruTool C 250		X				165L 1	2873028
TruTool S 114	X					145M 1	2909545
TruTool S 160	X					145M 1	2909545
TruTool S 250		X				165L 1	2873028
TruTool N 160	X					145M 1	2909545
TruTool N 200		X				165L 2	2873029
TruTool PN 200		X				165L 2	2873029
TruTool PN 201		X				165L 2	2873029
TruTool TF 350			X			185XL 1	2931881

Overview packaging

Type	H4054 1 2277078	H4054 2 2692850	H4054 3 2398010
External dimensions mm: Weight kg:	550x670x240 5.2	460x270x550 4.3	460x200x570 5.2

TruTool N 1000	X		
TruTool TPC 165	X		
TruTool TKA 1500			X
TruTool TKF 1500	X		

Noise and vibrations Information

Measured values determined according to EN 60745

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period. An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

Noise and Vibrations Information					
Type	Vibration emission value ah (vector sum of three directions ah [m/s ²])	Uncertainty for vibration emission value k [m/s ²]	A-assessed sound pressure level Lpa [dB(A)]	A-assessed sound power level Lwa [dB(A)]	Uncertainty for noise emission values k [dB]
Electric machines					
TruTool S 450 (3A1)	8,8	1,5	105,2	116,2	2,5
TruTool N 350 (3A1)	6,9	2	105,2	116,2	2,5
TruTool N 500 (3A1)	12,3	2,5	105,2	116,2	2,5
TruTool N 700 (2A1)	10,9	1,5	105,2	116,2	2,5
TruTool N 1000 (3B1)	12,5	2	100,4	111,4	3
TruTool TPC 165 (2A1)	2,8	1,5	107	118	4
TruTool F 125 (2A1)	2,8	1,5	107	118	4
TruTool F 140 (2A1)	3,8	1,4	80	91	3
TruTool F 300 (2A1)	≤ 2,5	1,5	80	91	3
TruTool F 300 (3B1) with 1700 W motor	≤ 2,5	1,8	85	91	3
TruTool F 301 (2A1)	≤ 2,5	1,5	80	91	3
TruTool TF 350 (3A1)	2,6	1,5	105,2	116,2	2,5
TruTool TKA 700 (1A1)	4,1	1,5	93,8	105	2,5
TruTool TKA 1500 (2A1)	4	1,5	98	106	3
TruTool TKF 700 (3A1)	14,9	1,5	84	95	3
TruTool TKF 1500 (4A1)	12,1	2,5	87	98	1,5
TruTool TKF 1500 (4B1)	12,1	2,5	87	98	1,5
TruTool PS 100 (1A1)	4,7	1,5	91	102	3
TruTool TSC 100 (3A1)	4,7	1,5	91	102	3
TruTool TSC 200 (1A1)	5,12	1,7	80,7	95,8	3

Noise and vibration information					
Type	Vibration emission value ah (vector sum of three directions ah [m/s ²])	Uncertainty for vibration emission value k [m/s ²]	A-assessed sound pressure level L _{PA} [dB(A)]	A-assessed sound power level L _{WA} [dB(A)]	Uncertainty for noise emission values k [dB]
Battery machines					
TruTool C 160 (2A5)	6,0	1,5	67	78	3
TruTool C 160 (2B5)	6,0	1,5	67	78	3
TruTool C 200 (2A5)	7,4	1,5	69	80	3
TruTool C 250 (3B5)	8,5	1,5	69	80	3
TruTool S 114 (2A5)	5,4	1,5	70	81	3
TruTool S 160 (2A5)	10	1,5	90	101	3
TruTool S 250 (3A5)	19,4	2,5	70	78	3
TruTool N 160 (2A5)	10	1,5	90	101	3
TruTool N 200 (3A5)	6,3	1,5	96	107	3
TruTool PN 200 (3A5)	7,2	1,5	93	104	3
TruTool PN 201 (3A5)	5,8	1,5	94	105	3
TruTool TF 350 (3A5)	≤ 2,5	1,5	73	84	3

General terms and conditions**Delivery terms**

For the delivery of the products listed in this brochure, the relevant valid terms and conditions of delivery are standard.

Warranty

For TRUMPF electric and cordless power tools, the term of liability is 12 months as of the date of invoice. Damages that are traced back to natural wear and tear, overstress or improper use of the machine are excluded from the warranty. Damages that occur due to material or manufacturing defects or errors will be handled by a replacement delivery or repaired free of charge. Claims can only be accepted if the device is sent back to your TRUMPF dealer without having been disassembled.

ISO certification

All electric and cordless-operated tools produced in our production facilities are certified according to ISO 9001.

Nominal voltages

In general, the corresponding country models are available for all machines. Please contact your TRUMPF sales office for additional details.

Subject to changes

We reserve the right to change data as well as correct mistakes and print errors; liability for such is excluded. Technical data, in particular, are subject to change without prior notification. Individual features may differ depending on country-specific issues.

CE conformity

All electric and cordless-operated tools in this catalogue adhere to the provisions of the respectively relevant EU directives.

Service

TRUMPF offers worldwide repair service centers. Please contact your regional sales office so that repairs can be made by our trained specialists.

Operating manuals as well as spare parts lists are delivered along with the machines. If these documents are lost, replacements are available for download at www.trumpf-powertools.com.

Please use only original spare parts as well as original accessories from TRUMPF. This guarantees trouble-free machine use and, in case of a claim, acceptance of your warranty claim.

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